



HUNAN HANDA
VALVE CO., LTD
湖南翰达阀门有限公司



- 致力于为液体控制产业提供性能可靠、品质卓越的阀门及相关流体控制产品和服务。
- Devoted to providing sets of reliable performances and excellent quality and related fluid control products and services for the fluid control of industry.

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High Performance
Ball Valves
高性能球阀

International Quality, Precise Control

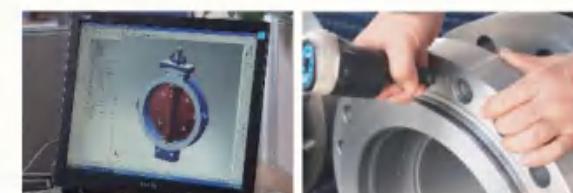
HUNAN HANDA VALVE CO., LTD. is a professional high-tech manufacturer of valves and automatic control equipment integrating research, development, design, production, sale and service. With a land area of 26,800m², a construction area of 40000m², and 286 employees including 58 senior and intermediate technicians, our company has CAD and CAM research, development, design and manufacturing system and ERP enterprise resource planning system. With a registered capital of RMB 58.88 million Yuan, our company has 68 sets of machining centers, CNC machine tools and metal cutting and machining equipment, as well as physical and chemical testing equipment, nondestructive inspectors, spectrum analyzers, three-dimensional measuring machines and valve comprehensive performance testing equipment, with 25 sets for each type of equipment. Our company has obtained the ISO9001 international quality system certificate, API-6D, API607 and API6FA certificates, CE certificate, special equipment production license (TS) issued by the State Technical Supervision Bureau and network access certificates in relevant industries.

The high performance Triple-eccentric and double-eccentric butterfly valves are independently researched, developed and designed by our company and have been granted more than 7 national patents. Our company mainly produces 8 series of products totaling more than 1,500 varieties and specifications including ball valves, butterfly valves and etc. that are anti-wear and anti-corrosive working under high temperature, high pressure and high vacuum with high performances for petroleum, chemical industry, metallurgy, mine, biology, medicine, cryogenic industry, air separation, nuclear power, thermal power, hydropower, machinery, water supply, gas, and oil and gas transportation pipeline and long transportation pipeline and other projects. Nominal diameter DN15-3000mm(1/2" -120"), nominal pressure 1.6Mpa-42Mpa (150LB-2500LB), working temperature -196°C~750°C, valve materials: carbon steel, stainless steel, heat resistant alloy steel, Monel, cryogenic steel and other special steel. Driving modes include manual, electric, pneumatic, gear transmission, worm gear and worm transmission, pneumatic and hydraulic linkage, electric and hydraulic linkage, and computer automatic control system. The products are sold well throughout China and are exported to USA, Europe and other places in the world.



Zero Defect Process Is The
Guarantee Of Reliable
Performances Of Handa
Products.

Strict supervision is the guarantee to product quality. It is our tenet to avoid the occurrence of any defect and prevent quality problem from damaging our brand. We have established a complete set of reasonable and orderly inspection procedures. Guided by the thoughts of "pursuing zero failure", we will never sell one unqualified product to clients. We believe that it not only means the responsibility for customers, but also for ourselves.



**High
Performance
Ball
Valves**
高性能球阀

成套系统解决方案
Whole-set system solution

- 阀门驱动装置及附件可配套安装，统一提供。
- 可配套提供电动装置、蜗轮装置、双作用气动装置或弹簧回座气动装置，以及各种附件，包括限位装置、电磁阀和定位器。
- The valve actuator and accessories can be offered and installed.
- Electric actuator, worm gear actuator, dual action pneumatic actuator or spring return pneumatic actuator and various accessories including limit device, solenoid valve and positioner can be offered.

**HUNAN HANDA
VALVE CO., LTD**
湖南翰达阀门有限公司

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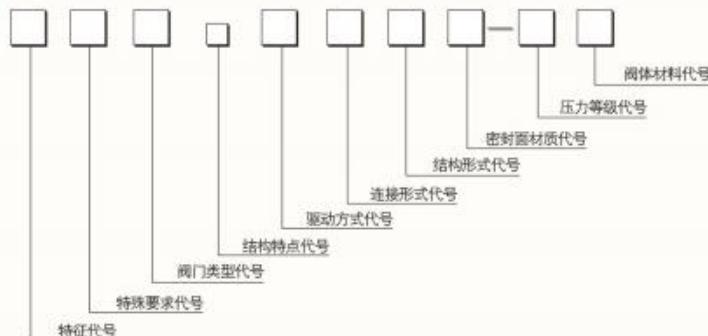
Devoted to providing
valves of reliable
performances and
excellent quality and
related fluid control
products and services for
the fluid control industry.

致力于为
流体控制产业
提供性能可靠、
品质卓越的阀门
及相关流体控制
产品和服务



Ball valve model schedule illustrtion

球阀型号编制说明



★ 特征代号:	本公司特征代号为W			
★ 特殊要求代号:	K-抗硫型	D-低温型	L-加长杆型	O-氧气专用型
★ 阀门内型代号:	Q-球阀			
★ 结构特点代号:	W-全焊接结构	T-轨道式	J-夹套式	
★ 驱动方式代号:	3-蜗轮蜗杆传动 8-气-液联动	6s-手-气动 9(B)电动(防爆型)(手柄传动略)	7-液动	
★ 连接形式代号:	1-内螺纹 7-对夹	2-外螺纹 8-卡	4-法兰	6-焊接
★ 结构形式代号:	1-直通式浮动式 7-直通式固定式	4-浮动式L型三通 8-固定式T型三通	5-浮动式T型三通 9-固定式L型三通	
★ 密封面材质代号:	Y-硬质合金	F-聚四氟乙烯	N-尼龙	PK-PEEK
★ 压力等级代号:	公称压力MPa的10倍, 级数为实际数			
★ 阀体材料代号: (相应锻件材质不 详细列举)	C-WCB V-WCB, ZG20CrMoV R-CF8M, ZG1Cr18Ni12Mo2Ti L-CF3M F-LCB	I-WO6, ZG1Cr5Mo P-CF8, ZG1Cr18Ni9Ti S-CF3 N-LC3		

注: PN ≥ 2.5MPa及压力等级大于Class150的碳素钢阀体,省略本代号。

例1: WQ647Y-64R

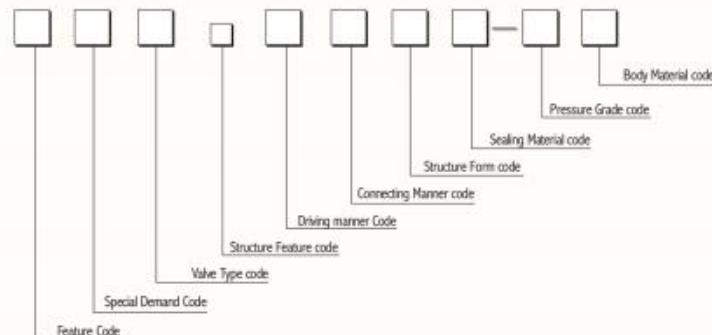
表示公称压力为6.4MPa, 气动、法兰连接、全通径固定式球阀, 阀体材质为CF8M, 密封面为硬质合金。

例2: WQ0967-150

表示压力等级为Class150、电动、焊接连接、全焊接结构固定式球阀, 阀体材质为碳钢, 密封面为聚四氟乙烯。

Ball valve model schedule illustrtion

球阀型号编制说明



★ Feature Code:	The feature code of our company is w			
★ Special Demand Code:	K-anti-sulphur	D-low temperature type	L-lengthened rod type	O-oxygen specific type
★ Valve Type Code:	Q-ball valve			
★ Structure Feature Code:	W-Welding Structure	T-Track Type	J-Jacketed Type	
★ Driving manner Code:	3-worm gear operated 8-air-hydro operated	6-air-operated	6s-air-operated with handle transmission 9(B)electric driving(explosion-proof) (handle transmission only)	7-hydro dynamically operated
★ Connecting Manner Code:	1-internal thread connecting 7-water type	2-external thread connecting 8-buckle connecting	4-flange connecting	6-welded connection
★ Structure Form Code:	1-Straight-through Floating Type 7-Straight-through Fixed type	4-Floating Type "L" mode Three-way 8-Fixed Type "H" mode three-way	5-Floating Type "T" mode Three-way 9-Fixed Type "L" mode Three-way	
★ Sealing Material Code:	Y-hard alloy	F-polytetrafluoroethylene(PTFE)	N-nylon	P-Para-position polyphenylene
★ Pressure Grade Code:	10 × nominal rating pressure MPa; the pound grade is actual number			
★ Valve Material Code: (Not list the forging material)	C-WCB V-WCB, ZG20CrMoV R-CF8M, ZG1Cr18Ni12Mo2Ti L-CF3M F-LCB	I-WO6, ZG1Cr5Mo P-CF8, ZG1Cr18Ni9Ti S-CF3 N-LC3	J-WCB, ZG1Cr5Mo P-CF8, ZG1Cr18Ni9Ti S-CF3 N-LC3	

Notes: PN ≥ 2.5MPa and pressure ≥ carbon steel valve body omits the code.

Example1: WQ647YANY-64R

Denotes 6.4MPa nominal rating pressure, air-operated, flange full bore trunnion type ball valve, CF8M valve material, and hard-alloy sealing material.

Example2: WQ0967-150

Denotes Class150 pressure grade, electric driving, welded connection, fixed type & welded structure, carbon steel body material and PTFE sealing material.

Floating ball valve 浮动式球阀

产品结构特征

系列浮动式球阀主要适用于天然气、油品、化工、冶金、城建、环保、制药、食品等行业，其中抗硫系列产品适用于含硫化氢介质、杂质多、腐蚀严重的天然气长输管线。

系列浮动式球阀结构特点为：

独特地阀座密封结构

浮动式球阀采用双斜面弹性密封圈结构设计，保证密封的可靠性。对于低压、超低压或真空工况用球阀，采用板簧加载的阀座结构，能确保板簧加载的阀座长期可靠地密封。中、高温球阀的阀座材料可选用对位聚苯或金属材料。

自动泄压结构

当中腔压力出现异常升高现象时，中腔介质能依靠本身的推动阀座而自动泄压，从而确保阀体的安全。

阀杆的可靠密封

阀杆采用有倒密封的下装式结构，倒密封的密封力随介质压力的增高而增大，故能确保阀杆的可靠密封，而且，当阀腔异常升压时，阀杆不会飞出。

产品性能规范

压力等级		1.6~42.0MPa	Class150~2500
试验压力 (MPa)	强度试验	1.5 × PN	
	密封试验	1.1 × PN	
	超亚密封试验	0.6MPa	
工作温度		-196℃~+180℃	
工作介质		水、油品、天然气、腐蚀性介质等	

注：PN为主体材料在38℃时允许的额定工作压力

Floating ball valve 浮动式球阀

Product Design Features

Serial floating ball valves are mainly applied to natural gas, oil products, chemical engineering, metallurgy, city building, environment protection, pharmacy and food industries, among which the anti-sulfur series are used for long delivery pipes of natural gas that contains hydrogen sulfide medium, a lot of impurity and corrosive substances.

The design features of the floating ball valves include:

Specific Sealing Structure of Valve Base

Double cant elastic seal ring or V-shaped groove seal ring structural design is adopted to ensure sealing reliability. For low-pressure, ultralow pressure or vacuum-operated ball valves, a plate spring-loaded sealing structure of valve base is adopted for valve base material.

Automatic pressure relief structure

When the pressure in valve cavity increases singularly, the cavity medium can push valve base by its own thrusting force, which results in automatic pressure relief and valve security assurance.

Reliable Sealing of valve Rod

The valve rod adopts downward installation structure with back sealing. The sealing force will increase together with the heightening of medium pressure, which can ensure the sealing. Moreover, even if the pressure in valve cavity increases singularly, the valve rod will not burst out.

Fire-resistant Structure

According to the operating condition and users' requirement, ball valve can be designed with a fire-resistant structure up to the fire-resistant standards of API607, API6FA and JB/T6899. Once the soft ring is burnt out on fire, the structure can avoid serious leaking of the medium and prevent the fire from scaling up.

Anti-static Structure

While operating the valve, the friction between the sphere and base will produce static charges accumulating on the sphere. To avoid static sparks, the fire-resistant device is designed to derive the accumulated static sparks, charges from the sphere.

Locking Device

A locking structure is designed on the full-open and full-close spots of ball valves to avoid abnormal open-and-close produced by misoperation or unpredictable oil vibration. On production lines of petroleum and chemicals of flammable mediums, and during the course of outdoor piping, the design is especially advantageous and practical.

Full Bore Structure and Reduced Bore Structure

The two series are produced to meet different requirements of users. The passage inside diameter of full diameter ball valves is the same as that of valve pipe, which is convenient for pipe cleaning. The weight of retractive diameter ball valves is relatively lighter, but the fluid resistance is just 1/7 that of stop valves with the same caliber. Therefore, the application prospects of retractive diameter series is much better.

Products Performance Specification

Pressure grade		1.6~42.0MPa	Class150~2500
Test pressure (Mpa)	Shell test		1.5 × PN
	Sealing test		1.1 × PN
	Air test pressure		0.6MPa
Working temperature		-196℃~+180℃	
Working medium		Water, oil, natural gas, corrosive medium, etc.	

Note: PN is requested for the body material under the 38℃.

Floating ball valve 浮动式球阀

产品规格 Products specification

系列型号 Serial Model	W(K)Q41、W(K)Q341、W(K)Q641、W(K)Q741、W(K)Q841、W(K)Q941、W(K)Q61、W(K)Q361、W(K)Q661、W(K)Q761、W(K)Q861、W(K)Q961、			
压力等级范围 Pressure Grade Range	PN1.6~10.0MPa		CLASS150~600	
公称通径范围 Nominal size	DN15~200mm		1/2"~8"	
驱动方式及适用范围 Driving Manner and Scope of Application	手柄驱动 Handle driving	PN1.6~10.0MPa DN15~200mm	CLASS150~600 1/2"~8"	
	涡轮蜗杆驱动 Worm gear operated	PN1.6~4.0MPa DN150~200	PN6.4~10.0MPa DN80~100	CLASS150~300 6"~8" CLASS400~600 3"~4"
	气动液动 Air-operation and fluid driving	PN1.6~10.0MPa DN15~200mm		CLASS150~600 1/2"~8"
	电动 Electric driving	PN1.6~4.0MPa DN50~200	PN6.4~10.0MPa DN50~100	CLASS150~300 2"~8" CLASS400~600 2"~4"

*注：本公司可根据用户要求提供产品

*Notes: our company can provide products at customer's requirement.

浮动式球阀力矩表 (Nm) Floating ball valve torque form(N.m)

压力 Pressure(Mpa)	通径 Size(mm)	15	20	25	40	50	65	80	100	125	150	200
1.6	3	5	10	16	25	50	65	125	250	340	485	
2.5	3	5	11	18	30	60	80	140	300	400	680	
4.0	5	10	24	35	50	100	150	250	450	585	996	
6.4	15	30	50	80	100	200	300	400	-	-	-	
10.0	19	35	68	130	190	360	460	770	-	-	-	

*注：表中所列数据未经实际测定，仅供参考。

*Notes: The data in the form are not practically measured, and just for reference.

压力 Pressure(Mpa)	通径 Size(mm)	1/2	3/4	1	1 1/2	2	2 1/2	3	4	5	6	8
150	3	5	11	16	25	50	65	125	250	410	700	
300	7	12	26	38	60	120	160	280	600	950	1550	
400	15	30	50	90	140	240	350	540	-	-	-	
600	19	35	68	130	190	360	460	770	-	-	-	

*注：表中所列数据未经实际测定，仅供参考。

*Notes: The data in the form are not practically measured, and just for reference.

Cast steel floating ball valve 浮动式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(N、P)



技术规范 Technical specification

设计标准 Design Standard:	GB/T 12237	API 605
结构长度 Face to Face	GB/T 12221	ASME B16.10
法兰尺寸 Flanged Size	GB/T 9113 JB/T 79	ASME B16.5
检查与试验 Test & Inspection	JB/T 9092	API 598

* 注：系列阀门连接法兰及对焊端尺寸可根据用户要求设计制造。

* Notes: The sizes of serial valve connecting flange and butt-welding terminal can be designed according to customer's requirement.

主要零件材质 Form of Major Parts Materials

序号 No	零件名称 Part name	材质 Material
1	倒筒体 bonnet	WCB
2	螺母 Nut	35
3	垫片 Gasket	柔性石墨+不锈钢 Graphite+stainless steel
4	螺柱 Bolt	35CrMoA
5	筒体 Body	A216-WCB
6	阀座 Seat	PTFE
7	球体“ Ball”	25+ENP
8	阀杆“ Stem”**	1Cr13
9	垫片 Gasket	PTFE
10	填料 Padding	柔性石墨 Flexible Graphite
11	填料压盖 Gland	WCB
12	螺钉 Screw nail	35
13	定位片 Locating piece	Q235A
14	挡圈 Ring	65Mn
15	手柄 Wrench	KT330-08
		A47-667 32510

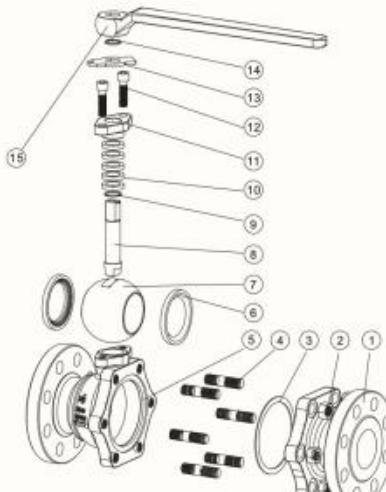
注：“抗硫型阀门该零件的材质为GB1Cr18Ni9+NiP,
ASTM(A182-304+NiP)

“抗硫型阀门零件的材质为GB1Cr18Ni9, ASTM(A276-321)
系列阀门主要零部件及密封面的材质可根据实际工况及条件或用户
特殊要求设计选用。

Notes: *The material of the part 1 about the anti-sulfur type valve is GB1Cr18Ni9+ NiP,
ASTM (A182-304+NiP)

** The material of the part about the anti-sulfur type valve is GB1Cr18Ni9,
ASTM(A276-321)

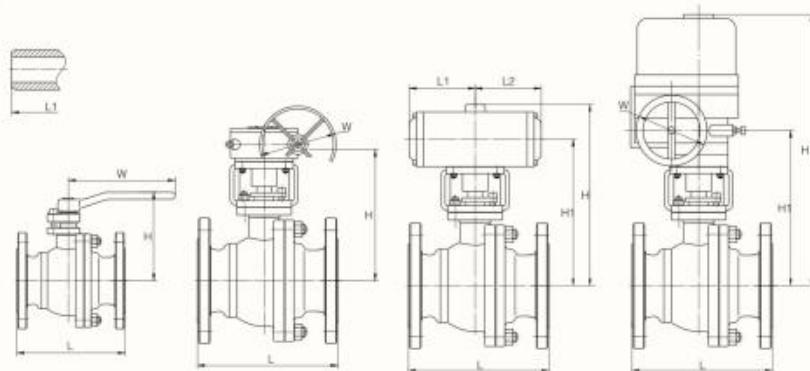
Major parts of the valve series and materials of sealing surface differ according to
actual working condition and customer's special requirement.



Cast steel floating ball valve

浮动式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

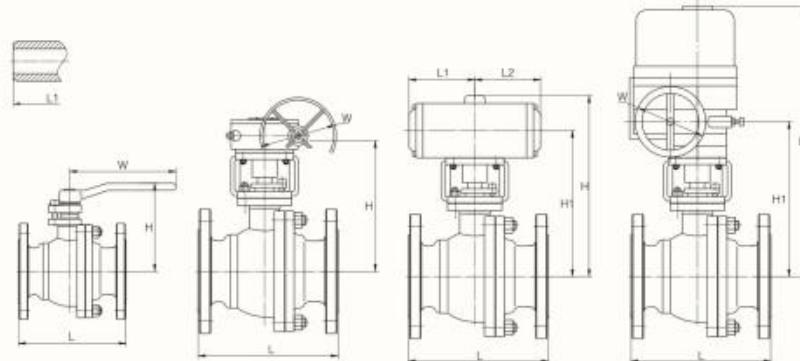
PN1.6MPa CLASS 150

	DN NPS	mm in	15 1/2	20 3/4	25 1	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8
法 兰 Flange	L	130	130	140	165	203	222	241	305	356	394	457	
对 焊 Butt Welding	L1	140	152	165	190	216	241	282	305	381	403	419	
	H	59	63	75	95	107	142	152	178	252	272	342	
手 动 Hand-Operated	W	130	130	160	230	230	350	400	500	750	750	900	
	Kg	2.3	3.0	4.5	7.0	9.5	15.0	19.0	33.0	58.0	93.0	1600	
蜗 轮 钢 杆传动 Worm Gear Operated	H	-	-	-	-	-	-	-	-	292	398		
	W	-	-	-	-	-	-	-	-	400	600		
	型 号 Type	-	-	-	-	-	-	-	-	A	B		
	Kg	-	-	-	-	-	-	-	-	180	240		
气 动 Air-Operating	H	200	204	257	264	340	370	389	594	646	646	781	
	H1	122	126	162	169	209	239	258	337	437	437	537	
	L1	326	326	347	420	426	426	590	523	610	610	885	
	L2	136	136	181	181	257	257	287	378	378	378	530	
	型 号 Type	AG06	AG09	AG09	AG13	AG13	AG13	AG13	AW13	AW17	AW17	AW20	
	Kg	6.1	6.3	8.1	14.1	16.6	38	42.1	53	95.3	105.2	207.8	
电 动 Electric Driving	H	-	-	-	-	472	486	579	595	650	739	799	
	H1	-	-	-	-	377	391	484	500	500	589	649	
	W	-	-	-	-	190	190	190	190	400	400	400	
	型 号 Type	-	-	-	-	Q60-1	Q60-1	Q60-1	Q60-1	Q120-1	Q120-1	Q120-1	
	Kg	-	-	-	-	23	25	60	75	97	162	226	

Cast steel floating ball valve

浮动式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

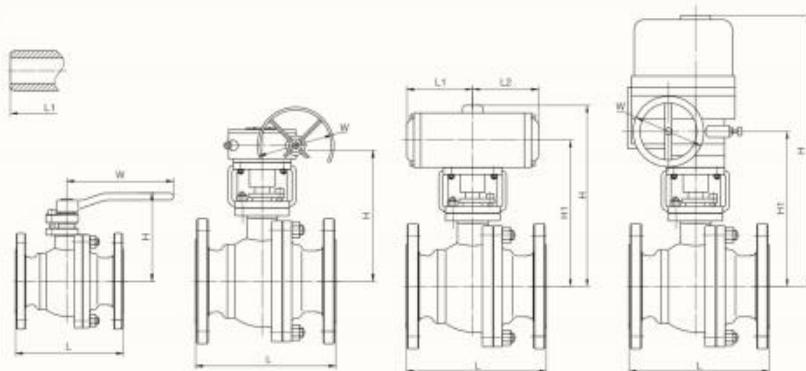
PN2.5 4.0MPa CLASS 300

	DN NPS	mm in	15 1/2	20 3/4	25 1	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8
法 兰 Flange	L	140	152	165	200	230	290	310	350	381	403	502	
对 焊 Butt Welding	L1	140	152	165	190	216	241	282	305	381	403	502	
	H	59	63	75	95	167	142	152	178	252	272	342	
手 动 Hand-Operated	W	130	130	160	230	230	350	400	500	750	750	900	
	Kg	2.5	3.5	5.5	10.5	14.5	23.5	30	55	81	118	200	
蜗 轮 钢 杆传动 Worm Gear Operated	H	-	-	-	-	-	-	-	-	-	-	292	398
	W	-	-	-	-	-	-	-	-	-	-	400	600
	型 号 Type	-	-	-	-	-	-	-	-	-	-	A	B
	Kg	-	-	-	-	-	-	-	-	-	-	220	365
气 动 Air-Operating	H	200	204	257	264	340	370	389	594	646	646	781	
	H1	122	126	162	169	209	239	258	337	437	437	537	
	L1	326	326	347	420	426	426	590	523	610	610	885	
	L2	136	136	181	181	257	257	287	378	378	378	530	
	型 号 Type	AG06	AG09	AG09	AG13	AG13	AG13	AG13	AW13	AW17	AW17	AW20	
	Kg	6.2	6.4	8.5	16.9	20.9	42.5	52.7	77.9	107	130	220	
电 动 Electric Driving	H	-	-	-	-	472	486	579	595	650	739	799	
	H1	-	-	-	-	377	391	484	500	500	589	649	
	W	-	-	-	-	190	190	190	190	400	400	400	
	型 号 Type	-	-	-	-	Q60-1	Q60-1	Q60-1	Q60-1	Q120-1	Q120-1	Q120-1	
	Kg	-	-	-	-	23	25	60	75	100	170	240	

Cast steel floating ball valve

浮动式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

PN6.4 10.0MPa CLASS 400 600

DN	mm	15	20	25	40	50	65	80	100	125	150	200
NPS		1/2	3/4	3/4	1	1 1/2	2	2 1/2	3	4	5	6
法兰 对焊 Butt Welding	L	165	190	216	200	230	290	310	350	-	-	-
	L1	165	190	216	241	292	330	356	406(432)*	-	-	-
手动 Hand-Operated	H	59	63	75	95	167	180	198	198	-	-	-
	W	160	160	230	400	400	650	650	1050	-	-	-
	Kg	6.5	9	13	16.5	25	30	55	66	-	-	-
蜗轮蜗 杆传动 Worm Gear Operated	H	-	-	-	-	-	292	398	-	-	-	-
	W	-	-	-	-	-	-	400	600	-	-	-
	型号 Type	-	-	-	-	-	-	A	B	-	-	-
	Kg	-	-	-	-	-	-	72	85	-	-	-
	H	200	204	241	264	340	379	452	584	-	-	-
	H1	122	145	146	169	209	248	295	375	-	-	-
	L1	283	283	283	350	590	590	523	610	-	-	-
	L2	136	181	181	181	257	257	287	378	-	-	-
气动 Air-Operating	型号 Type	A609	A609	A609	A609	A613	A613	A613	A617	-	-	-
	Kg	6.5	6.8	9.3	17.8	33.6	45.1	59.3	81.2	-	-	-
	H	-	-	-	-	472	599	599	632	-	-	-
	H1	-	-	-	-	377	449	449	472	-	-	-
	W	-	-	-	-	190	190	190	190	-	-	-
	型号 Type	-	-	-	-	Q120-1	Q120-1	Q120-1	Q120-1	-	-	-
电动 Electric Driving	Kg	-	-	-	-	25	60	75	90	-	-	-

*()内为PN10.0MPa, Class600尺寸

*()the dimension in Parentheses is for PN10.0, Class 600.

Forged steel floating ball valve

浮动式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



技术规范 Technical specification

设计标准 Design Standard	GB/T 12237	API 608
结构长度 Face to Face	GB/T 12221	ASME B16.10
法兰尺寸 Flanged Size	GB/T 9113 JB/T 79	ASME B16.5
检查与试验 Test & Inspection	JB/T 9092	API 598

* 注：系列阀门连接法兰及对焊端尺寸可根据用户要求设计制造。

* Notes: The sizes of serial valve connecting flange and butt-welding terminal can be designed according to customer's requirement.

主要零件材质 Form of Major Parts Materials

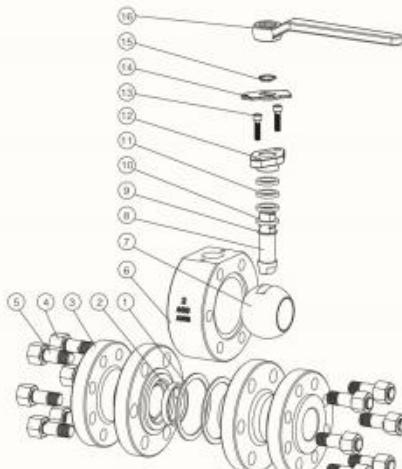
序号 No.	零件名称 Part name	材质 Material	
		G8	ASTM
1	垫片 Gasket	柔性石墨+不锈钢 Graphite+stainless steel	柔性石墨+不锈钢 Graphite+stainless steel
2	阀座 Seat	PTFE	PTFE
3	右体 Bonnet	25	A105
4	螺母 Nut	35	A194-2H
5	螺柱 Bolt	35CrMoA	A193-B7
6	阀体 Body	25	A105
7	球体* Ball*	25+ENP	A105+ENP
8	阀杆** Stem**	1Cr13	A182-F6a
9	垫片 Gasket	PTFE	PTFE
10	填料盒 Packing seal	1Cr13	A276-410
11	填料 Packing	柔性石墨 Flexible Graphite	柔性石墨 Flexible Graphite
12	填料压盖 Gland	WCB	A216-WCB
13	螺栓 Bolt	35CrMoA	A193-B7
14	定位片 Locating piece	Q235A	碳钢 Carbon steel
15	销圈 Ring	65Mn	AISI 1566
16	手柄 Wrench	KT330-08	A47-667 32510

注：“抗硫型”阀门该零件的材质为GB1Cr18Ni9+NLP, ASTM A182-304+NLP

“抗硫型”阀门该零件的材质为GB1Cr18Ni9, ASTM A276-321，系列阀门主要零部件及密封面的材质可根据实际工况条件或用户特殊要求设计选用。

Notes: *The material of this part about the anti-sulphur type valve is GB1Cr18Ni9+NLP, ASTM A182-304+NLP

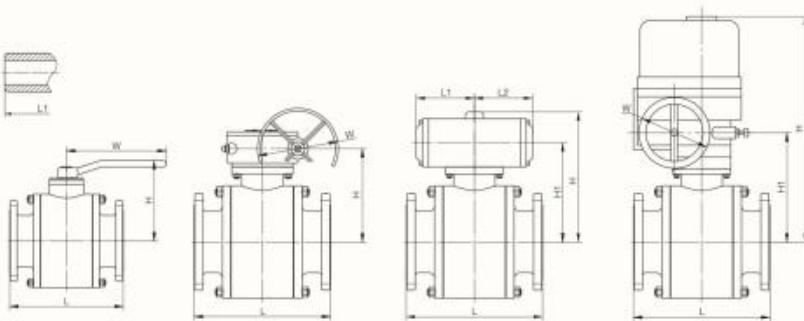
** The material of this part about the anti-sulphur type valve is GB1Cr18Ni9, ASTM A276-321 Major parts of the valve series and materials of sealing surface differ according to actual working condition and customer's special requirement.



Forged steel floating ball valve

浮动式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

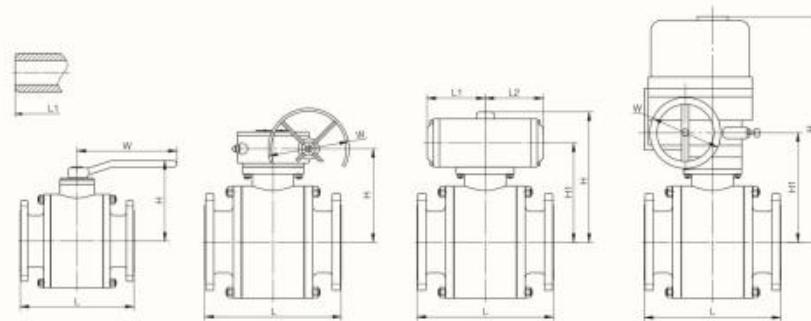
PN1.6MPa CLASS 150

	DN mm NPS	15 1/2	20 3/4	25 1	40 1½	50 2	65 2½	80 3	100 4	125 5	150 6	200 8
法兰 Flange	L	108	117	127	165	178	190	203	229	356	394	457
对焊 Butt Welding	L1	140	152	165	190	216	241	282	305	381	403	419
	H	73	78	86	102	130	142	191	200	226	242	285
手动 Hand-Operated	W	130	130	160	180	230	400	400	460	750	750	900
	Kg	3	4	6	12	15	19	22	46	65	85	127
蜗轮蜗 杆传动 Worm Gear Operated	H	-	-	-	-	-	-	-	-	260	300	
	W	-	-	-	-	-	-	-	-	400	600	
	型号 Type	-	-	-	-	-	-	-	-	A	B	
	Kg	-	-	-	-	-	-	-	-	110	175	
	H	203	234	242	326	354	366	415	485	607	623	742
	H1	125	139	147	195	223	235	284	328	398	414	498
气动 Air-Operating	L1	326	326	347	420	426	426	590	523	610	610	885
	L2	136	136	181	181	257	257	257	287	378	378	530
	型号 Type	AG06	AG09	AG09	AG13	AG13	AG13	AG13	AW13	AW17	AW17	AW20
	Kg	6.1	6.3	8.1	14.1	16.6	38.0	42.1	53.0	93.5	105.2	207.8
电动 Electric Driving	H	-	-	-	-	432	443	454	493	574	646	678
	H1	-	-	-	-	337	348	359	398	424	496	528
	W	-	-	-	-	190	190	190	190	400	400	400
	型号 Type	-	-	-	-	Q60-1	Q60-1	Q60-1	Q60-1	Q120-1	Q120-1	Q120-1
	Kg	-	-	-	-	23	25	60	75	97	162	226

Forged steel floating ball valve

浮动式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

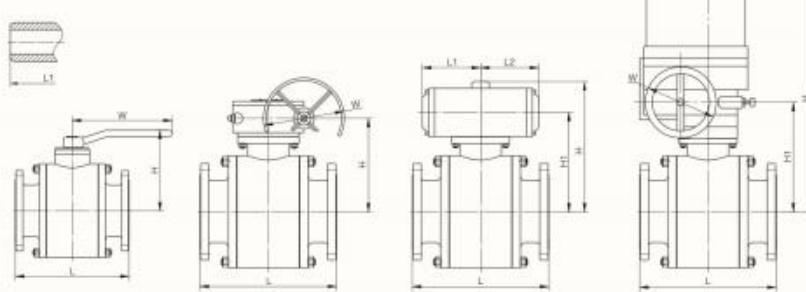
PN2.5 4.0MPa CLASS 300

	DN mm NPS	15 1/2	20 3/4	25 1	40 1½	50 2	65 2½	80 3	100 4	125 5	150 6	200 8
法兰 Flange	L	140	152	165	190	216	241	282	305	381	403	502
对焊 Butt Welding	L1	140	152	165	190	216	241	282	305	381	403	502
	H	73	80	86	102	136	164	191	223	240	253	307
手动 Hand-Operated	W	140	140	180	230	240	400	400	750	750	900	1000
	Kg	4	6	6.8	11.2	18.3	32	38	78	85	102	125
蜗轮蜗 杆传动 Worm Gear Operated	H	-	-	-	-	-	-	-	-	-	-	325
	W	-	-	-	-	-	-	-	-	-	-	600
	型号 Type	-	-	-	-	-	-	-	-	-	-	A B
	Kg	-	-	-	-	-	-	-	-	-	-	148
	H	204	236	242	326	359	388	415	508	621	675	824
	H1	126	141	147	195	228	257	284	351	412	466	580
气动 Air-Operating	L1	326	326	347	420	426	426	590	523	610	610	885
	L2	136	136	181	181	257	257	257	287	378	378	530
	型号 Type	AG06	AG09	AG09	AG13	AG13	AG13	AG13	AW13	AW17	AW17	AW20
	Kg	6.2	6.4	8.5	16.9	20.9	42.5	52.7	77.9	107.0	130	220
电动 Electric Driving	H	-	-	-	-	432	443	454	493	574	646	678
	H1	-	-	-	-	337	348	359	398	424	496	528
	W	-	-	-	-	190	190	190	190	400	400	400
	型号 Type	-	-	-	-	Q60-1	Q60-1	Q60-1	Q60-1	Q120-1	Q120-1	Q120-1
	Kg	-	-	-	-	23	35	60	75	100	170	245

Forged steel floating ball valve

浮动式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)1F(Y、N、P)



尺寸及重量 Size and weight

PN6.4 10.0MPa CLASS 400 600

	DN	mm	15	20	25	40	50	65	80	100
	NPS	in	1/2	3/4	1	1 1/2	2	2 1/2	3	4
法 兰 Flange	L	165	190	216	241	292	330	356	406(432)*	
对 焊 Butt Welding	L1	165	190	216	241	292	330	356	406(432)	
手 动 Hand-Operated	H	73	80	86	110	142	171	185	220	
	W	160	160	230	400	400	650	650	800	
	Kg	4.5	6.2	7.5	12.5	26.1	38	44	65	
蜗 轮 蜗 杆传 动 Worm Gear Operated	H	-	-	-	-	-	182	217		
	W	-	-	-	-	-	280	400		
型 号	-	-	-	-	-	-	0	A		
	Kg	-	-	-	-	-	50	95		
	H	229	236	242	266	366	395	470	601	
	H1	134	141	147	171	235	264	313	392	
气 动 Air-Operating	L1	283	283	283	350	590	590	523	610	
	L1	136	181	181	181	257	257	287	378	
型 号	AG09	AG09	AG09	AG09	AG13	AG13	AG13	AW17		
	Kg	6.5	6.8	9.3	17.8	33.6	45.1	55.3	81.3	
	H	-	-	-	-	500	520	545	558	
	H1	-	-	-	-	350	370	395	408	
电 动 Electric Driving	W	-	-	-	-	190	190	190	190	
型 号	-	-	-	-	Q120-1	Q120-1	Q120-1	Q120-1		
	Kg	-	-	-	-	26	41	72	92	

*()内为PN10.0MPa、Class600尺寸

Trunnion type ball valve

固定式球阀

产品结构特征

系列固定式球阀主要适用于天然气、油品、化工、冶金、城建、环保、制药、食品等行业，其中抗硫系列产品适用于含硫化氢介质、杂质多、腐蚀严重的天然气长输管线。

系列固定式球阀结构特点：

壳体结构

固定式球阀的阀体根据用户需要及实际工况条件的不同可设计为铸造结构、锻造结构及全焊接结构三种形式，其中全焊接结构的球阀主要适用于埋地使用。

独特的阀座密封结构

固定式球阀根据压力的大小、介质性质及密封要求的不同而选择球前密封结构、球后密封结构或削球后双密封结构。

自动泄压结构

当腔体压力出现异常升高现象时，单密封结构的球阀具有自动泄压机能。而双密封结构的球阀则由阀体上的附加泄压装置进行泄压。

密封的紧急救护

阀座及阀杆密封件出现损伤而引起泄漏时，通过注脂阀注入的密封脂可起瞬时密封作用。

防火结构

根据工况及用户的需要，球阀可设计为防火结构。球阀的防火设计执行API 607、API 6FA及JB/T 6899等标准的规定。一旦发生火灾而使软密封圈烧损时，球阀的防火结构可阻止介质的大量泄漏，防止火灾的进一步扩大。

产品性能规范

压力等级	1.6~25.0MPa	Class 150~1500
试验压力 [MPa]	强度试验 密封试验 气压密封试验	1.5 × PN 1.1 × PN 0.6MPa
工作温度		-196°C ~ +121°C
工作介质		水、油品、天然气、腐蚀性介质等

注：PN为主体材料在38°C时允许的额定工作压力

Trunnion type ball valve

固定式球阀

Product Design Features

Serial floating ball valves are mainly applied to natural gas, oil products, chemical engineering, metallurgy, city building, environment protection, pharmacy and food industries, among which the anti-sulphur series are used for long delivery pipes of natural gas that contains hydrogen sulphide medium, a lot of impurity and corrosive substances.

The design features of the floating ball valves include:

Construction of the shell

The valve bush of the stationary ball valve can be designed to three types: casting construction, forging construction, and full welding construction, according to user's demand or different working condition. And the ball valve of the full welding construction is mainly applied to underground operation.

The unique sealed structure of valve seal

Pre-ball sealed structure, post-ball sealed structure or pre-post-ball double sealed structures are available for choosing to different pressure, medium properties, and sealing requirements of the fixed ball valves.

Automatic pressure-relieving structure

When an abnormal rising of pressure appear in the hollow cavity, the single sealed-structure takes on the function of automatic pressure relieve, while the double-sealed structure can finish the job through a attached pressure-relieving device to the valve body.

Emergency repairman for the sealed structure

When leak was caused by damage on the valve seat or valve stick, the sealed grease injected through the grease feeding valve can seal the valve at once.

Products Performance Specification

Pressure grade		1.6~25.0MPa	Class 150~1500	
Test pressure (Mpa)		1.5 × PN		
Sealing test		1.1 × PN		
Air test pressure		0.6MPa		
Working temperature		-196°C ~ +121°C		
Working medium		Water, oil, natural gas, corrosive medium, etc.		

Note: PN is requested pressure for the body material under the 38°C.

Trunnion type ball valve

固定式球阀

产品规格

系列型号		PN1.6 ~ 10.0MPa		CLASS 150 ~ 1500	
公称通径范围		DN50 ~ 800mm		2" ~ 32"	
驱动方式及适用范围	手柄驱动	PN1.6 ~ 4.0MPa	PN6.4 ~ 25.0MPa	CLASS 150 ~ 300	CLASS 400 ~ 1500
		DN50 ~ 150mm	DN50 ~ 80mm	2" ~ 6"	2" ~ 3"
	蜗轮蜗杆驱动	PN1.6 ~ 4.0MPa	PN6.4 ~ 25.0MPa	CLASS 150 ~ 300	CLASS 400 ~ 1500
		DN200 ~ 1500mm	DN100 ~ 1500mm	8" ~ 60"	4" ~ 60"
	气动	PN1.6 ~ 25.0MPa	CLASS 150 ~ 400	CLASS 600	CLASS 900 ~ 1500
	液动	DN50 ~ 1000mm	2" ~ 40"	2" ~ 28"	2" ~ 24"
电动		PN1.6 ~ 25.0MPa	CLASS 150 ~ 600	CLASS 900 ~ 1500	
		DN150 ~ 1500mm	6" ~ 60"	4" ~ 40"	

* 注：本公司可根据用户要求提供产品

固定式球阀力矩表(N.m)

压力(MPa)	通径(mm)	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800
PN1.6		25	50	65	125	250	340	485	810	1310	1910	2860	4500	5860	8920	13320	24000
PN2.5		30	60	80	140	300	400	680	1140	1870	2740	4150	6500	7800	13210	19830	35420
PN4.0		50	100	150	250	450	585	996	1690	2800	4110	6300	8900	12000	20380	30670	55200
PN6.4		100	200	300	400	650	890	1500	2560	4290	6320	9750	13500	18660	31820	48020	63800
PN10.0		190	360	460	770	1050	1980	3280	5250	7200	9860	14500	19600	29000	42500	58000	82000

* 注：表中所列数据未经实际测定，仅供参考。

压力 Class	通径(in)	2	2½	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40
		25	50	65	125	250	410	700	1100	1750	2600	3900	6200	7500	10500	14500	21000	28000	35000
		60	120	160	280	600	950	1550	2000	3300	5000	7500	11800	14400	19600	28200	29600	40000	45000
		140	240	350	540	740	1260	1910	3250	5340	7500	10000	12400	18500	29500	40500	53000	51000	71000
		190	360	460	770	1050	1980	3280	5250	7200	9860	14500	19600	29000	42500	58000	62000	75000	105000

* 注：表中所列数据未经实际测定，仅供参考。



Trunnion type ball valve

固定式球阀

Products specification

Serial Model		W(K)Q47, W(K)Q347, W(K)Q647, W(K)Q747, W(K)Q847, W(K)Q947 W(K)Q67, W(K)Q367, W(K)Q667, W(K)Q767, W(K)Q867, W(K)Q967																
Pressure Grade Range		PN1.6 ~ 10.0MPa				CLASS 150 ~ 1500												
Nominal size		DN50 ~ 800mm				2" ~ 32"												
Driving Manner and Scope of Application	Handle driving	PN1.6 ~ 4.0MPa		PN6.4 ~ 25.0MPa		CLASS 150 ~ 300		CLASS 400 ~ 1500										
		DN50 ~ 150mm		DN50 ~ 80mm		2" ~ 6"		2" ~ 3"										
	Worm gear operated	PN1.6 ~ 4.0MPa		PN6.4 ~ 25.0MPa		CLASS 150 ~ 300		CLASS 400 ~ 1500										
		DN200 ~ 1500mm		DN100 ~ 1500mm		8" ~ 60"		4" ~ 60"										
	Air-operating and fluid driving	PN1.6 ~ 25.0MPa		CLASS 150 ~ 400		CLASS 600		CLASS 900 ~ 1500										
		DN50 ~ 1000mm		2" ~ 40"		2" ~ 28"		2" ~ 24"										
Electric Driving		PN1.6 ~ 25.0MPa				CLASS 150 ~ 600				CLASS 900 ~ 1500								
		DN150 ~ 1500mm				6" ~ 60"				4" ~ 40"								

* Notes: our company can provide products at customer's requirement.

Trunnion type ball valve torque form(N.m)

Pressure (Mpa) \ Size (mm)	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800
PN1.6	25	50	65	125	250	340	485	810	1310	1910	2860	4500	5860	8920	13320	24000
PN2.5	30	60	80	140	300	400	680	1140	1870	2740	4150	6500	7800	13210	19830	35420
PN4.0	50	100	150	250	450	585	996	1690	2800	4110	6300	8900	12000	20380	30670	55200
PN6.4	100	200	300	400	650	890	1500	2560	4290	6320	9750	13500	18660	31820	48020	63800
PN10.0	190	360	460	770	1050	1980	3280	5250	7200	9860	14500	19600	29000	42500	58000	82000

* Notes: The data in the form are not practically measured, and just for reference.

Class	NPS(in)	2	2½	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40
150		25	50	65	125	250	410	700	1100	1750	2600	3900	6200	7500	10500	14500	21000	28000	35000
300		60	120	160	280	600	950	1550	2000	3300	5000	7500	11800	14400	19600	28200	29800	40000	45000
400		140	240	350	540	740	1260	1910	3250	5340	7500	10000	12400	18500	29500	40500	53000	51000	71000
600		190	360	460	770	1050	1980	3280	5250	7200	9860	14500	19600	29000	42500	58000	62000	75000	105000

* Notes: The data in the form are not practically measured, and just for reference.

Trunnion type ball valve

固定式球阀

球阀流量系数Cv值 Ball valve flow coefficient Cv valve specification

尺寸 Size	mm	in	压力等级 Pressure Class				
			150	300	600	900	1500
15		1/2	25	25	20	16	16
20		3/4	56	56	4	34	34
25		1	95	95	64	55	55
40		1 1/2	308	308	308	165	165
50		2	500	430	370	320	320
80		3	1360	1100	1020	920	820
100		4	2500	2000	1850	1760	1600
150		6	4060	4056	3410	4300	4150
200		8	8090	7720	6730	8475	8010
250		10	13510	13090	11120	14160	13220
300		12	20440	19830	17440	21200	18800
350		14	25050	23770	22010	26700	24180
400		16	34200	32595	29980	36600	33150
450		18	44430	43200	39520	49000	45703
500		20	57665	55380	50450	64600	60750
550		22	70080	70080	68900		
600		24	87680	84720	76630		
700		28	120000	115350	107510		
750		30	141850	136600	125630		
800		32	160390	152200	140900		
900		36	205450	192995	175730		
1000		40	248700	248700	239160		
1050		42	275260	275260	275260		
1200		48	364180	364180	347080		
1400		56	529430	529430	520500		

* 注:

- 1、所有尺寸都是全通径;
- 2、压力等级都符合API 6D

Note:

- 1.All the sizes are in full port.
- 2.Pressure Ratings are according to API 6D.

计算流量系数的方法:

流量系数Cv值是指水通过一个全开且其压力降为1PSI的阀门时的流量(加仑/分钟)。使用以下公式可计算Cv值:

液体的流量:

$$Q_L = Cv(P/G)^{1/2}$$

Q_L=液体的流量(加仑/分钟);

P=通过阀门的压力差;

G=指定液体的比重(水: G=1);

$$Q_g = 61Cv(P_2/P_1)^{1/2}$$

(对于非临界流体: P₂/P₁<1.0)

$$Q_L = \text{Flow rate of } g \text{ as CFH at STP}$$

P₂=出口压力(psia);

G=指定气体的比重(空气: g=1.0).

Method of Calculation Flow

The Flow Coefficient Cv of a valve is the flow rate of water(gallons/minute)through a fully opened valve with a pressure drop of 1 psi across the valve To find the flow of liquid through the valve from the Cv, use the following formulas:

Liquid Flow

$$Q_L = Cv(P/G)^{1/2}$$

Q_L=Flow rate of liquid(gal/min.)

P=differential pressure across the valve(psig)

G=specific gravity of liquid(for water, G=1)

Gas Flow

$$Q_g = 61Cv(P_2/P_1)^{1/2}$$

(For non-critical flow, P₂/P₁<1.0)

Q_g=Flow rate of g as CFH at STP

P₂=outlet pressure(psia)

G=specific gravity of gas(for air, g=1.0)

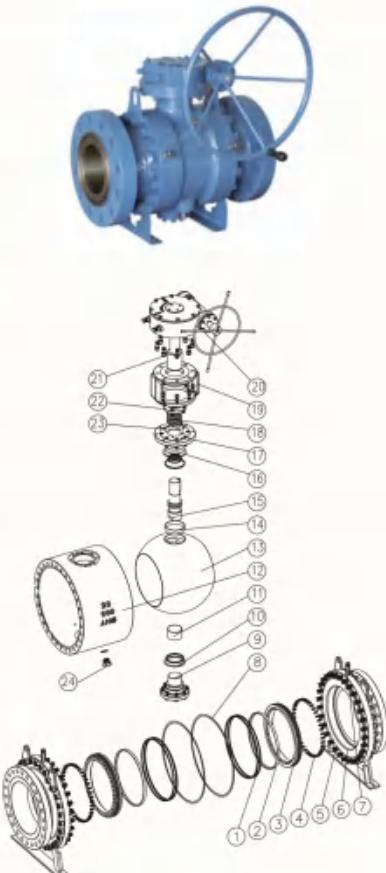
Flanged connection forged steel trunnion type ball valve

法兰连接固定式锻钢球阀

W(K)Q(3、6、7、8、9)47F(N、P)

主要零件材质 Form of Major Parts Materials

序号 No.	零件名称 Part name	材 质 Material	
		GB	ASTM
1	O型圈 O-Ring	氟橡胶 Viton	氟橡胶 Viton
2	密封圈 Sealing ring	PTFE	PTFE
3	阀座* Seat*	25	A105
4	弹簧 Spring	60Si2Mn	Inconel X-750
5	螺柱 Bolt	35CrMoA	A193-B7
6	左右体 Bonnet	25	A105
7	注脂阀 Grease injection valve	组合件 Assembled	组合件 Assembled
8	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
9	下阀杆 Stem*	1Cr13	A182-F6a
10	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
11	衬套 Bushing	PTFE&聚四氟乙烯 PTFE&Teflon	PTFE&聚四氟乙烯 PTFE&Teflon
12	阀体 Body	25	A105
13	球体** Ball**	25+ENP	A105+ENP
14	衬套 Bushing	PTFE&聚四氟乙烯 PTFE&Teflon	PTFE&聚四氟乙烯 PTFE&Teflon
15	上阀杆 Stem*	1Cr13	A182-F6a
16	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
17	盖子 Cover	25	A105
18	填料 Packing	柔性石墨 Flexible Graphite	柔性石墨 Flexible Graphite
19	支架 Tie	WCB	A216-WCB
20	驱动装置 Driving	组合件 Assembled	组合件 Assembled
21	连接套 Connection set	45	AISI C 1045
22	填料压盖 Gland	WCB	A216-WCB
23	定位销 Firing pin	1Cr13	A276-410
24	排污堵头 Blow down stopple	25	A105



技术规范 Technical specification

设计标准	GBT 12237 GB/T 19672	API 6D
结构长度	GBT 12221	API 6D ASME B16.10
法兰尺寸	GBT 9113 JB/T 79	ASME B16.5 ASME B16.47
检查与试验	JB/T 9092 GB/T 19672	API 598 API 6D

注：“抗硫型阀门该零件的材质为GB(1Cr18Ni9)、ASTM (A276-321) “抗硫型阀门零件的材质为GB(1Cr18Ni9)、CF8+N.P.)、ASTM(A182-304、CF8+N.P.)”

系列阀门主要零部件及密封面的材质可根据实际工况条件或用户特殊要求设计选用。

Notes * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9) ASTM (A276-321)

* The material of this part about the anti-sulphur type valve is: GB(1Cr18Ni9, CF8+N.P.) ASTM (A182-304, CF8+N.P.)

Major part of the valve series and materials of sealing surface differ according to actual working condition and customer's special requirement.

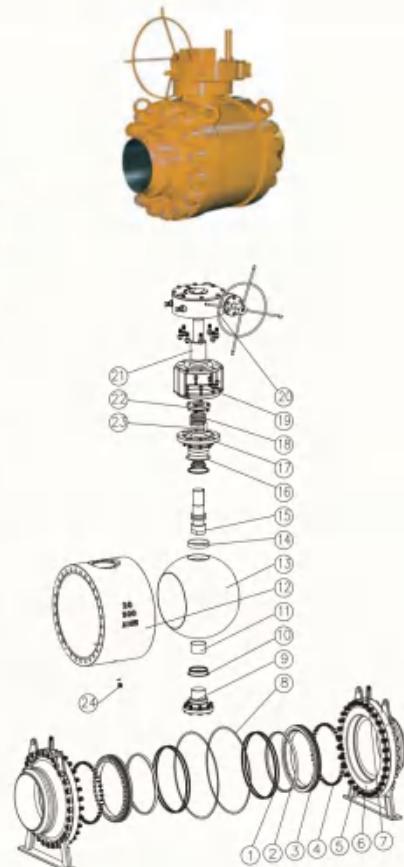
Butt-weld connection forged steel trunnion type ball valve

对焊连接固定式锻钢球阀

W(K)Q(3、6、7、8、9)67F(N、P)

主要零件材质 Form of Major Parts Materials

序号 No.	零件名称 Part name	材 质 Material	
		GB	ASTM
1	O型圈 O-Ring	氟橡胶 Viton	氟橡胶 Viton
2	密封圈 Sealing ring	PTFE	PTFE
3	阀座* Seat*	25	A105
4	弹簧 Spring	60Si2Mn	Inconel X-750
5	螺柱 Bolt	35CrMoA	A193-B7
6	左右体 Bonnet	25	A105
7	注脂阀 Grease injection valve	组合件 Assembled	组合件 Assembled
8	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
9	下阀杆 Stem*	1Cr13	A182-F6a
10	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
11	衬套 Bushing	PTFE&聚四氟乙烯 PTFE&Teflon	PTFE&聚四氟乙烯 PTFE&Teflon
12	阀体 Body	25	A105
13	球体** Ball**	25+ENP	A105+ENP
14	衬套 Bushing	PTFE&聚四氟乙烯 PTFE&Teflon	PTFE&聚四氟乙烯 PTFE&Teflon
15	上阀杆 Stem*	1Cr13	A182-F6a
16	垫片 Gasket	柔性石墨 + 不锈钢 Graphite+stainless steel	柔性石墨 + 不锈钢 Graphite+stainless steel
17	盖子 Cover	25	A105
18	填料 Packing	柔性石墨 Flexible Graphite	柔性石墨 Flexible Graphite
19	支架 Tie	WCB	A216-WCB
20	驱动装置 Driving	组合件 Assembled	组合件 Assembled
21	连接套 Connection set	45	AISI C 1045
22	填料压盖 Gland	WCB	A216-WCB
23	定位销 Firing pin	1Cr13	A276-410
24	排污堵头 Blow down stopple	25	A105



技术规范 Technical specification

设计标准	GBT 12237 GB/T 19672	API 6D
结构长度	GBT 12221	API 6D ASME B16.10
法兰尺寸	GBT 9113 JB/T 79	ASME B16.5 ASME B16.47
检查与试验	JB/T 9092 GB/T 19672	API 598 API 6D

注：“抗硫型阀门该零件的材质为GB(1Cr18Ni9)、ASTM (A276-321) “抗硫型阀门零件的材质为GB(1Cr18Ni9)、CF8+N.P.)、ASTM(A182-304、CF8+N.P.)”

系列阀门主要零部件及密封面的材质可根据实际工况条件或用户特殊要求设计选用。

Notes * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9) ASTM (A276-321)

* The material of this part about the anti-sulphur type valve is: GB(1Cr18Ni9, CF8+N.P.) ASTM (A182-304, CF8+N.P.)

Major part of the valve series and materials of sealing surface differ according to actual working condition and customer's special requirement.

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3、6、7、8、9)67F(N、P)

主要零件材质 Form of Major Parts Materials

序号 No.	零件名称 Part name	材 质 Material	
		GB	ASTM
1	衬套 Bushing	镍青铜+PTFE Nickelcup+PTFE	镍青铜+PTFE Nickelcup+PTFE
2	螺钉 Machine screw	25	A105
3	弹簧 Spring	60Si2Mn	Inconel X-750
4	阀体 Body	25	A105
5	螺柱 Screws	35CrMoA	A193-B7
6	球体** Ball**	WCB+ENP	A216-WCB+ENP
7	阀座 Seat	25	A105
8	密封圈 Sealing ring	PTFE	PTFE
9	碟簧 Dish spring	60Si2Mn	AISI 9260
10	启闭装置 Device for seat rotating	组合件 Assembled	
11	阀杆密封圈 Sealing ring for stem	PTFE	PTFE
12	衬套 Bushing	镍青铜+PTFE Nickelcup+PTFE	镍青铜+PTFE Nickelcup+PTFE
13	上阀杆* Stem*	1Cr13	A182-F6a
14	连接套 Connection set	45	AISI C 1045
15	驱动机构 Driving	组合件 Assembled	

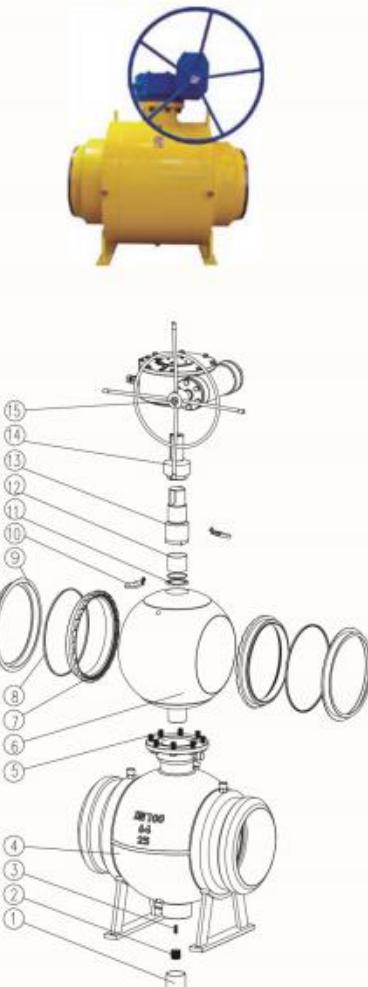
注：“抗硫型”阀门该零件的材质为GB(1Cr18Ni9), ASTM (A276-321)
“抗硫型”阀门该零件的材质为GB(1Cr18Ni9, CF8+NP),
ASTM(A182-304, CF8+NP)

系列阀门主要零部件及密封面的材质可根据实际工况条件或用户特殊要求设计选用。

Notes: * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9) ASTM (A276-321)

* * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9, CF8+NP), ASTM(A182-304, CF8+NP)

Major parts of the valve series and materials of sealing surface differ according to actual working condition and customer's special requirement.



技术规范 Technical specification

设计标准	GBT 12237 GBT 19672	API 6D
结构长度	GBT 12221	API 6D ASME B16.10
法兰尺寸	GBT 9113 API 79	ASME B16.5 ASME B16.47
检查与试验	GBT 9092 GBT 19672	API 598 API 6D

* 注：1. 系列阀门连接法兰端尺寸可根据用户要求设计制造。
2. DN > 1000(40")阀门设计标准按《长输管线阀门技术条件》

* Notes: 1.The sizes of serial valve connecting flange ends can be designed according to customer's requirement.
2.DN > 1000(40"), the design standard is accordance with《Specification of the length pipe valve》

Flange structure trunnion type ball valve

法兰结构固定式球阀

W(K)Q(3、6、7、8、9)47F(N、P)

主要零件材质 Form of Major Parts Materials

序号 No.	零件名称 Part name	材 质 Material	
		GB	ASTM
1	衬套 Bushing	镍青铜+PTFE Nickelcup+PTFE	镍青铜+PTFE Nickelcup+PTFE
2	螺钉 Machine screw	25	A105
3	弹簧 Spring	60Si2Mn	Inconel X-750
4	阀体 Body	25	A105
5	螺柱 Screws	35CrMoA	A193-B7
6	球体** Ball**	WCB+ENP	A216-WCB+ENP
7	阀座 Seat	25	A105
8	密封圈 Sealing ring	PTFE	PTFE
9	碟簧 Dish spring	60Si2Mn	AISI 9260
10	启闭装置 Device for seat rotating	组合件 Assembled	
11	阀杆密封圈 Sealing ring for stem	PTFE	PTFE
12	衬套 Bushing	镍青铜+PTFE Nickelcup+PTFE	镍青铜+PTFE Nickelcup+PTFE
13	上阀杆* Stem*	1Cr13	A182-F6a
14	连接套 Connection set	45	AISI C 1045
15	驱动机构 Driving	组合件 Assembled	

注：“抗硫型”阀门该零件的材质为GB(1Cr18Ni9), ASTM (A276-321)
“抗硫型”阀门该零件的材质为GB(1Cr18Ni9, CF8+NP),
ASTM(A182-304, CF8+NP)

系列阀门主要零部件及密封面的材质可根据实际工况条件或用户特殊要求设计选用。

Notes: * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9) ASTM (A276-321)

* * The material of this part about the anti-sulphur type valve is GB(1Cr18Ni9, CF8+NP), ASTM(A182-304, CF8+NP)

Major parts of the valve series and materials of sealing surface differ according to actual working condition and customer's special requirement.

技术规范 Technical specification

设计标准	GBT 12237 GBT 19672	API 6D
结构长度	GBT 12221	API 6D ASME B16.10
法兰尺寸	GBT 9113 API 79	ASME B16.5 ASME B16.47
检查与试验	GBT 9092 GBT 19672	API 598 API 6D

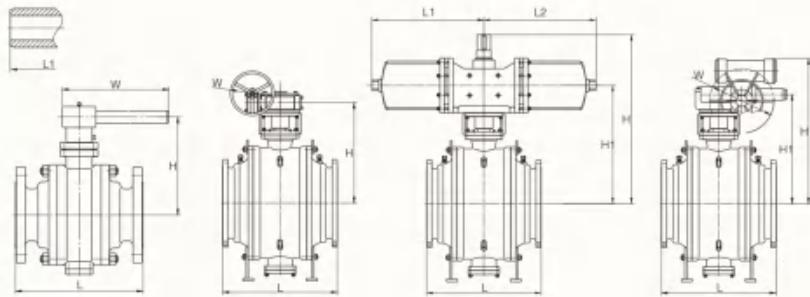
* 注：1. 系列阀门连接法兰端尺寸可根据用户要求设计制造。
2. DN > 1000(40")阀门设计标准按《长输管线阀门技术条件》

* Notes: 1.The sizes of serial valve connecting flange ends can be designed according to customer's requirement.
2.DN > 1000(40"), the design standard is accordance with《Specification of the length pipe valve》

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

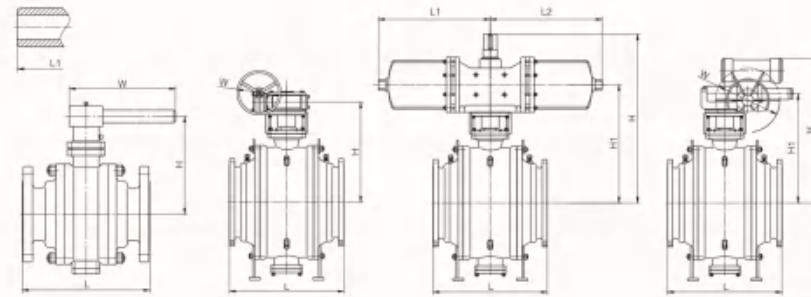
PN1.6MPa CLASS 150

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2½	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
法 兰 Flange	L	178	191	203	229	356	394	457	533	610	686	762	864	914	1067	1245	1372	1524	1721	1828	2180	2300	2400	
对 焊 Butt Welding	L1	216	241	283	305	381	457	521	559	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400	
	H	107	125	152	178	300	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
手 动 Hand-Operated	W	230	400	400	450	700	750	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	95	15	19	33	58	93	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operated	H	-	-	-	-	-	-	398	495	580	625	670	698	840	1050	1100	1150	1230	1320	1480	1610	1780	1865	
	W	-	-	-	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800		
型号 Type	-	-	-	-	-	-	B	B	C	C	D	D	D	DA	DA	DB	DB	DC	DD	DH	DH	DH	DH	
	kg	-	-	-	-	-	-	160	180	240	390	510	750	1190	2600	3000	4490	7800	12560	14280	21900	34100	46200	
	H	269	379	389	479	552	666	804	839	972	1127	1459	1529	1559	1145	1160	1460	1540	1630	-	-	-	-	
	HI	174	248	258	322	395	457	595	630	728	883	1154	1224	129	915	930	1100	1180	1280	-	-	-	-	
气 动 Air-Operating	L1	89	148	148	287	287	378	378	530	530	680	680	1455	1455	1668	1665	1960	-	-	-	-	-	-	
	L2	181	257	257	287	287	378	378	530	530	680	680	1455	1455	1668	1665	1960	-	-	-	-	-	-	
型号 Type	AG09 AG13 AG13 AW13 AW17 AW17 AW20 AW20 AW28 AW28 AW28 C1-355 C1-355 C2-490 C2-490 C3-600	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	16.6	38	42.1	53	95.3	105.2	207.8	255	409	518	838	1067	1295	2330	3200	4750	8200	13200	-	-	-	-	-
电 动 Electric Driving	H	-	-	-	-	-	-	554	600	652	761	771	831	921	943	1123	1218	1328	1696	1925	2105	2245	2395	2470
	HI	-	-	-	-	-	-	337	382	435	480	520	580	670	770	850	945	1055	1130	1240	1420	1560	1710	1785
型号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
型号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	kg	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

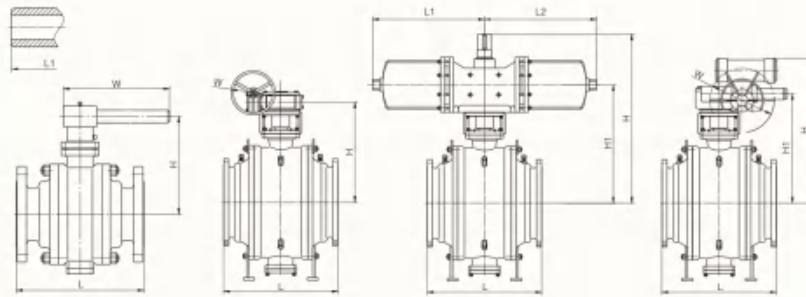
PN2.5、4.0MPa CLASS 300

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2½	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
法 兰 Flange	L	216	241	283	305	381	457	521	559	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400	
对 焊 Butt Welding	L1	216	241	283	305	381	457	521	559	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400	
	H	107	125	152	178	300	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
手 动 Hand-Operated	W	230	400	400	450	700	750	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	20.9	42.5	52.9	92	145	182	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operated	H	-	-	-	-	-	-	396	495	580	625	670	698	840	1050	1100	1150	1230	1320	1480	1610	1780	1865	
	W	-	-	-	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800		
型号 Type	-	-	-	-	-	-	-	B	B	C	C	D	D	DA	DA	DB	DB	DC	DD	DD	DH	DH	DH	
	kg	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	H	269	379	452	579	595	595	736	942	994	1188	1280	1480	1554	1380	1430	1749	1540	1630	-	-	-	-	-
	HI	209	248	295	322	386	386	527	698	750	883	975	1080	1154	930	960	1149	1180	1280	-	-	-	-	-
气 动 Air-Operating	L1	148	148	287	287	378	378	378	530	530	680	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-
	L2	181	257	287	287	378	378	378	530	530	680	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-
型号 Type	AG13 AG13 AW13 AW17 AW17 AW20 AW20 AW28 AW28 AW28 C1-355 C1-355 C2-490 C2-490 C3-600	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	20.9	42.5	52.7	77.9	107	130	220	280	450	570	920	1140	1360	2450	3360	5800	7900	10200	-	-	-	-	-
电 动 Electric Driving	H	-	-	-	-	-	-	554	600	652	761	771	831	921	943	1123	1218	1328	1696	1925	2105	2245	2395	2470
	HI	-	-	-	-	-	-	337	382	435	480	520	580	670	770	850	945	1055	1130	1240	1420	1560	1710	1785
型号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
型号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	kg	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

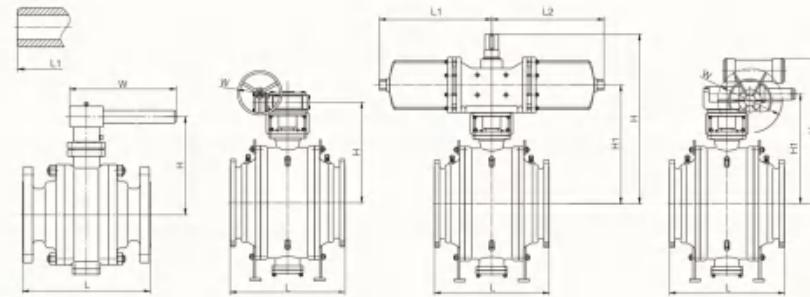
PN6.4MPa CLASS 400

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60
法兰 Flange	L	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2057	2400	2400	2700
对焊 Butt Welding	L1	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2050	2180	2300	2400
手 动 Hand-Operated	H	108	155	197	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
W	230	400	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ig	25	45	60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
蜗轮蜗杆传动 Worm Gear Operated	H	-	-	-	235	300	374	445	512	550	615	750	810	1050	1100	1180	1274	1366	1540	1680	1840	1915
W	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000	1000
型号 Type	-	-	-	B	C	C	D	D	DA	DA	DB	DC	DD	DD	DH	DI	DI	DK	DK	DK	DK	DK
Ig	-	-	-	66	145	250	540	780	1000	1300	2100	3400	5000	6520	8350	11250	14100	25000	29500	42100	62500	-
气 动 Air-Operating	H	269	-	519	636	728	839	1014	1120	1225	1480	-	1480	1365	1430	-	-	-	-	-	-	-
H1	209	-	295	322	386	527	698	750	883	1080	-	1080	915	980	-	-	-	-	-	-	-	-
L1	148	-	287	378	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	-	-
型号 Type	L2	257	-	287	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	-	-
A613	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C1-355	C2-490	C2-490	-	-	-	-	-	-	-	-	-
Ig	33.6	-	55.3	81.2	133.6	236.6	480	760	1050	1400	-	2300	3600	5200	-	-	-	-	-	-	-	-
电 动 Electric Driving	H	-	-	-	-	554	600	652	761	771	831	921	943	1123	1218	1328	1615	1925	2164	2324	2474	2544
H1	-	-	-	-	337	382	480	520	594	632	670	770	850	945	1055	1130	1240	1440	1660	1750	1820	
W	-	-	-	-	200	200	200	280	280	280	305	305	460	460	600	600	600	600	600	600	600	
型号 Type	-	-	-	-	SMC-04	SMC-04	SMC-03															
Ig	-	-	-	-	+H1BC	+H1BC	+H2BC															

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

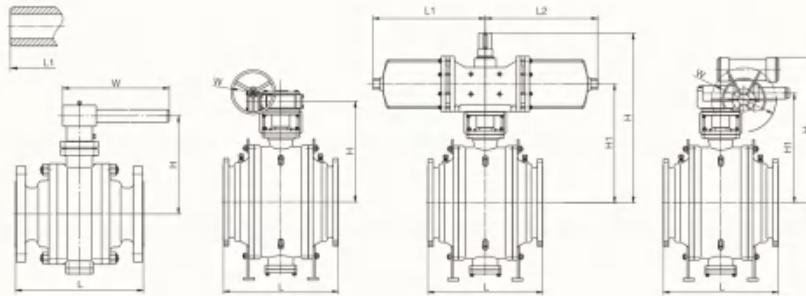
PN10.0MPa CLASS 600

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
法兰 Flange	L	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2100	2400	2400	2700	
对焊 Butt Welding	L1	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2100	2400	2400	2700	
手 动 Hand-Operated	H	108	155	197	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
W	400	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Ig	31	54	62	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operated	H	-	-	-	235	300	374	445	512	550	615	750	810	1050	1180	1250	1315	1420	1540	1680	1840	1915	
W	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	
型号 Type	-	-	-	B	C	C	D	D	DA	DA	DB	DC	DD	DD	DH	DH	DH	DH	DI	DI	DK	DK	
Ig	-	-	-	113	253	485	758	1067	1083	1525	2095	2658	4736	6758	9138	13298	18335	21356	31195	47483	65200	-	
气 动 Air-Operating	H	269	-	519	636	728	839	1014	1120	1224	1374	-	1490	1615	1760	-	-	-	-	-	-	-	-
H1	209	-	295	479	519	595	770	810	1004	1154	-	1210	1335	1410	-	-	-	-	-	-	-	-	-
L1	148	-	287	378	530	530	680	680	-	1445	1445	-	1665	1665	1960	-	-	-	-	-	-	-	-
型号 Type	L2	257	-	287	378	530	530	680	680	-	1445	1445	-	1665	1665	1960	-	-	-	-	-	-	-
A613	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C2-490	C2-490	C3-600	-	-	-	-	-	-	-	-	-	
Ig	225	-	325	656	927	1350	1660	1820	2130	2550	-	3500	5300	6800	-	-	-	-	-	-	-	-	-
电 动 Electric Driving	H	-	-	-	600	652	761	771	831	921	943	1123	1218	1328	1458	1855	1960	2164	2324	2474	2544	-	
H1	-	-	-	-	382	480	520	594	632	670	770	850	945	1055	1135	1170	1285	1440	1660	1750	1820	-	
W	-	-	-	-	200	200	280	280	305	305	400	460	600	600	600	600	600	600	600	600	600	-	
型号 Type	-	-	-	-	SNC-04	SNC-04	SNC-03																
Ig	-	-	-	-	+H1BC	+H1BC	+H2BC	-															

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

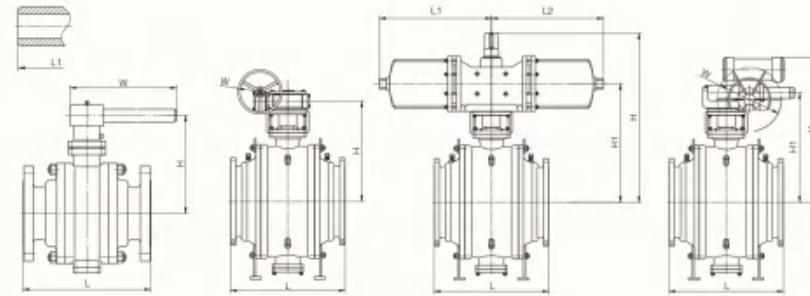
PN15.0MPa CLASS 900

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	750	800	900	1000	1200
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	30	32	36	40	48
法 兰 Flange	L	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1780	2050	2050	2180	2600
对 焊 Butt Welding	L1	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1700	1780	1960	2100	2376
手 动 Hand-Operated	H	217	241	259	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	W	650	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	kg	48	55	85	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
蜗轮蜗 杆传动	H	-	-	-	297	364	394	502	572	675	762	866	894	965	1210	1290	1360	1480	1630
	W	-	-	-	600	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000
	Type	A	B	C	D	D	D4	D6	DC	DD	DH	DI	DL	DK	DK	DK	DK	DK	DK
	kg	-	-	-	145	360	580	1010	1510	1450	2150	2820	4200	6800	10180	11820	18900	21500	47500
气 动 Air-Operating	H	519	-	728	842	1014	1120	1124	13747	1490	1615	1760	1760	1760	-	-	-	-	-
	H1	295	-	519	595	770	815	1004	1154	1210	1335	1410	1410	1410	-	-	-	-	-
	L1	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-
	L2	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-
	Type	AW17	AW17	AW20	AW20	AW28	AW28	C1-355	C1-355	C2-490	C2-490	C2-490	C3-600	-	-	-	-	-	-
	kg	340	-	520	760	1120	1420	1780	2050	2350	3150	3840	4580	6200	-	-	-	-	-
电 动 Electric Driving	H	-	-	-	600	761	771	831	921	943	1123	1218	1328	1458	1904	1984	2054	2174	2274
	H1	-	-	-	382	520	594	632	670	770	850	945	1055	1135	1180	1260	1330	1450	1560
	W	-	-	-	200	280	280	280	305	305	305	400	400	600	600	600	600	600	600
	Type	-	-	-	SMC-04 +H1BC	SMC-00 +H1BC	SMC-00 +H1BC	SMC-0 +H1BC	SMC-1 +H1BC	SMC-3 +H1BC	SMC-4 +H1BC	SMC-5 +H1BC							
	kg	-	-	-	780	1110	1410	1820	2150	2400	3210	3950	4620	6320	10200	11000	17920	22500	47800

Cast steel trunnion type ball valve

固定式铸钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

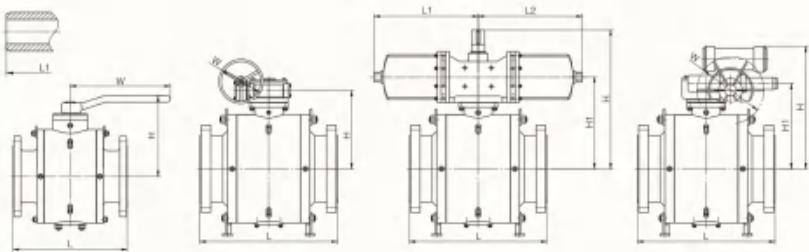
PN25.0MPa CLASS 1500

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24
法 兰 Flange	L	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043
对 焊 Butt Welding	L1	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043
手 动 Hand-Operated	H	217	241	259	-	-	-	-	-	-	-	-	-	-
	W	650	650	650	-	-	-	-	-	-	-	-	-	-
	kg	45	56	82	-	-	-	-	-	-	-	-	-	-
蜗轮蜗 杆传动	H	217	241	259	297	364	475	578	696	761	831	900	950	1080
	W	600	600	600	600	800	800	800	800	800	800	800	800	800
	Type	A	B	C	D	D	D4	D6	D8	D10	D12	D14	D16	D18
	kg	50	72	97	198	480	520	1300	2250	2850	4070	6195	9075	14280
气 动 Air-Operating	H	519	728	842	1014	1120	1124	1374	1490	1615	1760	1760	1760	-
	H1	295	519	595	770	815	1004	1154	1210	1410	1410	1410	1410	-
	L1	287	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-
	L2	287	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-
	Type	AW17	AW17	AW20	AW20	AW28	AW28	C1-355	C1-355	C2-490	C2-490	C2-490	C3-600	-
	kg	345	425	560	820	1150	1480	1890	2150	2400	3220	3990	4950	-
电 动 Electric Driving	H	-	-	652	761	771	831	921	943	1123	1218	1328	1458	-
	H1	-	-	480	520	594	632	670	770	850	945	1055	1135	-
	W	-	-	200	280	280	280	305	305	305	400	400	600	-
	Type	-	-	SMC-04 +H1BC	SMC-00 +H1BC	SMC-00 +H1BC	SMC-0 +H1BC	SMC-1 +H1BC	SMC-3 +H1BC	SMC-4 +H1BC	SMC-5 +H1BC	SMC-5 +H1BC	SMC-5 +H1BC	-
	kg	-	-	625	810	1150	1450	1890	2165	2440	3280	4150	5120	-

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

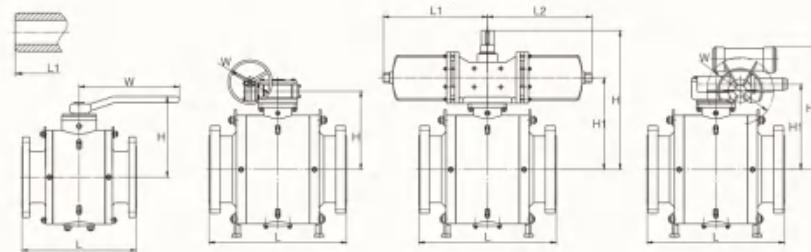
PN1.6MPa CLASS 150

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500			
NPS	in	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24	26	32	36	40	42	48	56	60			
法 兰 Flange	L	178	191	203	229	356	394	457	533	610	686	762	844	914	1067	1245	1372	1524	1721	1829	2180	2300	2400			
对 焊 Butt Welding	L1	216	241	283	305	381	457	521	599	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400			
手 动 Hand-Operated	H	130	142	191	200	226	242	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
W	230	350	400	450	750	750	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
kg	12	28	33	50	78	93	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
蜗轮蜗 杆传动	H	-	-	-	-	-	-	337	385	414	447	545	545	585	663	723	923	986	1061	1420	1530	1640	1710			
W	-	-	-	-	-	-	600	600	800	800	800	600	600	800	800	800	800	800	800	800	800	800	800			
型号 Type	-	-	-	-	-	-	B	B	C	C	D	D	D	DA	DA	DB	DB	DC	DC	DD	DH	DH	DH			
kg	-	-	-	-	-	-	250	390	578	770	1100	1250	1800	2400	4500	6900	9700	13000	15000	23000	37000	39500	-	-		
	H	269	379	389	479	552	666	769	824	897	937	1121	1161	1203	1145	1160	1460	1510	1610	-	-	-	-	-		
R1	174	248	258	322	395	457	560	615	653	691	816	856	898	915	930	1100	1150	1250	-	-	-	-	-	-		
L1	89	148	148	287	287	378	378	530	530	680	680	1435	1455	1665	1665	1990	-	-	-	-	-	-	-	-		
L2	181	257	257	287	287	378	378	530	530	680	680	1455	1455	1665	1665	1990	-	-	-	-	-	-	-	-		
型号 Type	A609	A613	A613	A613	A613	A617	A617	A617	A620	A620	A620	A628	A628	C1-355	C1-355C2-490	C2-490	C3-400	-	-	-	-	-	-	-	-	
kg	32	42	53	100	125	157	265	410	595	795	1150	1295	1910	2400	4600	7100	10100	14200	-	-	-	-	-	-	-	-
	H	-	-	-	-	-	599	710	744	851	859	959	999	965	1141	1233	1341	1666	1895	2114	2194	2374	2404	-	-	
R1	-	-	-	-	-	-	342	492	527	570	608	708	748	790	866	960	1068	1100	1210	1390	1470	1650	1680	-	-	
W	-	-	-	-	-	-	200	200	200	280	280	280	305	305	305	400	400	460	460	600	600	600	600	-	-	
型号 Type	-	-	-	-	-	-	SMC-04	SMC-04	SMC-04	SMC-04	SMC-03	SMC-03	SMC-04	SMC-04	SMC-04	SMC-04	SMC-04	SMC-04	SMC-03							
kg	-	-	-	-	-	-	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C									

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

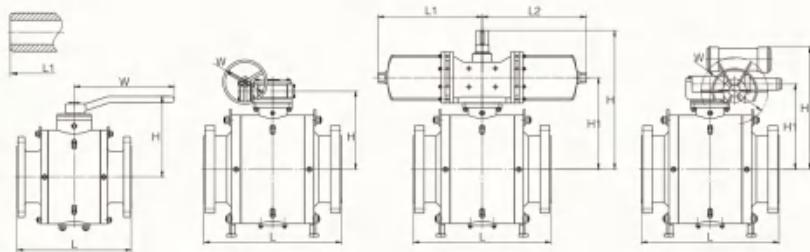
PN2.5、4.0MPa CLASS 300

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500		
NPS	in	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60		
法 兰 Flange	L	216	241	283	305	381	457	521	599	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400		
对 焊 Butt Welding	L1	216	241	283	305	381	457	521	599	635	762	838	914	991	1143	1346	1524	1727	1930	1689	2100	2250	2400		
手 动 Hand-Operated	H	136	164	191	223	240	253	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
W	240	400	400	600	750	800	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
kg	32	37	58	110	157	180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
蜗轮蜗 杆传动	H	-	-	-	-	-	-	337	385	414	447	545	545	585	663	723	923	986	1061	1420	1530	1640	1710		
W	-	-	-	-	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800			
型号 Type	-	-	-	-	-	-	-	B	B	C	C	D	D	DA	DA	DB	DB	DC	DC	DD	DC	DD	DH	DH	
kg	-	-	-	-	-	-	-	280	410	760	1100	1600	1700	2300	3500	6000	8000	11000	14000	17000	25000	35000	45300		
	H	360	388	476	418	621	634	701	771	814	913	1013	1148	1190	1316	1410	1518	1740	1850	-	-	-	-	-	
H1	229	257	319	361	412	425	492	527	570	606	708	748	790	866	960	1068	1140	1250	-	-	-	-	-	-	
L1	148	148	287	287	378	378	530	530	680	680	680	680	1455	1455	1665	1665	1990	-	-	-	-	-	-	-	
L2	181	257	287	287	378	378	378	530	530	680	680	680	680	1455	1455	1665	1665	1990	-	-	-	-	-	-	-
型号 Type	A613	A613	A613	A613	A617	A617	A617	A620	A620	A620	A628	A628	C1-355	C1-355C2-490	C2-490	C3-600	C3-600	-	-	-	-	-	-	-	-
kg	45	70	95	153	260	350	450	750	1140	1580	2550	2300	3100	4400	6000	8120	11200	14500	-	-	-	-	-	-	-
	H	-	-	-	-	-	599	710	744	851	859	959	999	963	1141	1233	1341	1696	1925	2114	2194	2374	2404	-	-
H1	-	-	-	-	-	-	342	492	527	570	608	708	748	790	866	960	1068	1100	1210	1390	1470	1650	1680	-	-
W	-	-	-	-	-	-	200	200	200	280	280	280	305	305	305	400	400	460	460	600	600	600	600	-	-
型号 Type	-	-	-	-	-	-	SMC-04	SMC-04	SMC-04	SMC-04	SMC-03	SMC-03	SMC-04	SMC-04	SMC-04	SMC-04	SMC-03								
kg	-	-	-	-	-	-	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C	+H8C								

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

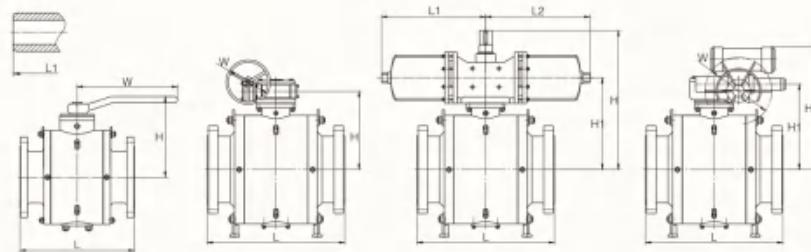
PN6.4MPa CLASS 400

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
法 兰 Flange	L	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2057	2400	2400	2700	
对 焊 Butt Welding	L1	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2050	2180	2300	2400	
手 动 Hand-Operated	H	136	164	191	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	230	400	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	35	40	59	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗 轮 钢 蜗轮钢	H	-	-	-	244	303	342	382	420	458	558	598	630	759	836	915	987	1212	1460	1600	1760	1845	
杆 传 动 Gear Operated	W	-	-	-	600	600	800	800	600	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000	
型 号 Type	-	-	-	B	C	C	C	D	D	DA	DA	DB	DC	DD	DD	DH	DH	DI	DI	DK	DK		
	kg	-	-	-	180	240	296	425	780	1210	1650	1720	2400	3560	6100	8200	11500	14500	17800	26000	41050	46200	
	H	269	-	519	636	728	839	1014	1120	1225	1480	-	1480	1365	1430	-	-	-	-	-	-	-	
	H1	209	-	295	322	386	527	698	750	883	1080	-	1080	915	980	-	-	-	-	-	-	-	
气 动 Air-Operating	L1	148	-	287	287	378	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	
	L2	257	-	287	287	378	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	
型 号 Type	AG13	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C1-355	(C2-490)(C2-490)	-	-	-	-	-	-	-	-	-	
	kg	50	-	98	156	380	575	760	1150	1600	2200	-	3150	4480	6200	-	-	-	-	-	-	-	-
	H	-	-	-	520	560	554	661	635	757	879	803	981	1073	1133	1287	1512	2114	2254	2424	2524		
	H1	-	-	-	303	342	382	420	458	558	598	630	759	836	915	987	1212	1390	1530	1700	1800		
电 动 Electric Driving	W	-	-	-	200	200	200	280	280	280	305	305	305	460	460	600	600	600	600	600	600		
型 号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	-	-	-	390	470	790	1250	1710	2250	2520	3220	4600	6500	8400	12000	15800	19000	27500	42000	47200		

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

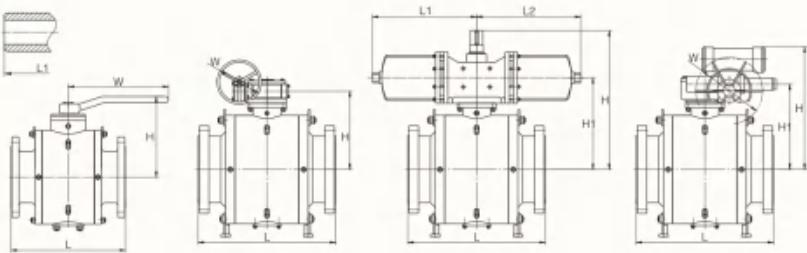
PN10.0MPa CLASS 600

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500
NPS	in	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60
法 兰 Flange	L	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2100	2400	2400	2700
对 焊 Butt Welding	L1	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2050	2180	2300	2400
手 动 Hand-Operated	H	136	164	191	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	W	500	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	kg	35	42	66	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
蜗 轮 钢 蜗轮钢	H	-	-	-	244	309	361	412	475	502	533	636	675	759	836	915	987	1212	1460	1600	1760	1845
杆 传 动 Gear Operated	W	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000
型 号 Type	-	-	-	B	C	C	D	D	DA	DA	DB	DC	DD	DH	DH	DH	DH	DI	DI	DK	DK	
	kg	-	-	-	180	270	500	780	1100	1200	1600	2160	2700	5000	7000	9800	14000	19000	22000	32000	49000	56000
	H	269	-	519	636	728	839	1014	1120	1224	1374	-	1490	1615	1760	-	-	-	-	-	-	-
	H1	209	-	295	479	519	595	770	810	1004	1154	-	1210	1335	1410	-	-	-	-	-	-	-
气 动 Air-Operating	L1	148	-	287	287	378	378	530	530	680	680	-	680	1665	1665	1660	-	-	-	-	-	-
	L2	257	-	287	287	378	378	530	530	680	680	-	680	1665	1665	1660	-	-	-	-	-	-
型 号 Type	AG13	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C2-490	(C2-490)	-	-	-	-	-	-	-	-	-
	kg	60	-	112	196	380	565	760	1190	1650	2250	-	3200	4520	6350	-	-	-	-	-	-	-
	H	-	-	-	527	533	653	652	801	784	809	948	1038	1253	1473	1287	1512	2114	2254	2424	2524	
	H1	-	-	-	309	361	412	475	502	533	636	675	765	980	1150	987	1212	1390	1530	1700	1800	
电 动 Electric Driving	W	-	-	-	200	200	280	280	280	305	305	305	400	400	600	600	600	600	600	600	600	
型 号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	-	-	-	410	480	860	1320	1750	2280	2620	3350	4720	6540	8800	14500	22000	23500	33500	51000	58500	

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

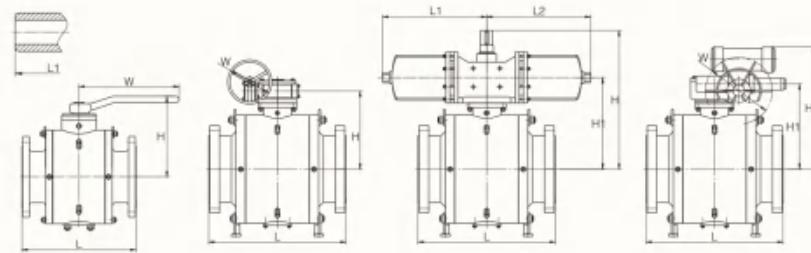
PN15.0MPa CLASS 900

	DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	750	800	900	1000	1200	
	NPS	in	2	2½	3	4	6	8	10	12	14	16	18	20	24	30	32	36	40	48	
法兰 Range	L	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1780	2050	2050	2180	2600		
对焊 Welding	L1	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1780	1780	1960	2100	2376		
手 动 Hand-Operated	H	148	191	216	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	W	650	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	50	55	80	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
蜗轮蜗杆传动 Worm Gear Operated	H	-	-	-	270	384	435	518	657	693	762	866	894	965	1160	1240	1310	1420	1530		
	W	-	-	-	600	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000		
	kg	-	-	-	B	-	C	D	D	DA	DB	DC	DD	DH	DH	DI	DI	DK	DK		
	H	-	-	-	150	360	620	1100	1600	1850	2200	2800	4250	7000	12500	14500	18000	22000	32000		
	W	-	-	-	519	842	1014	1120	1124	13747	1490	1615	1760	1760	1760	-	-	-	-		
	kg	-	-	-	295	-	519	595	770	815	1004	1154	1210	1335	1410	1410	-	-	-		
气 动 Air-Operating	H1	-	-	-	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	-	-	-		
	L1	-	-	-	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	-	-	-		
	kg	-	-	-	AW17	-	AW17	AW20	AW20	AW28	AW28	C1-355	C1-355	C2-490	C2-490	C2-490	C3-600	-	-	-	
	H	-	-	-	80	-	145	225	380	700	1200	1750	1900	2300	2900	4350	8100	-	-	-	
	W	-	-	-	H1	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
电 动 Electric Driving	H	-	-	-	418	625	612	817	908	866	1035	1139	1167	1279	1854	1934	2004	2114	2224		
	W	-	-	-	H1	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	-	-	-	270	384	435	518	657	693	762	866	894	956	1130	1210	1280	1390	1500		
	H	-	-	-	200	280	280	305	305	305	400	400	600	600	600	600	600	600	600		
	W	-	-	-	型 号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	-	-	-	SMC-04 SMC-00 +H8C +H8C	-	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C										
	H	-	-	-	H1	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	W	-	-	-	型 号 Type	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	-	-	-	H	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	H1	-	-	-	W	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	kg	-	-	-	H1	-	-	-	-	-	-	-	-	-	-	-	-	-	-		

Forged steel trunnion type ball valve

固定式锻钢球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

PN25.0MPa CLASS 1500

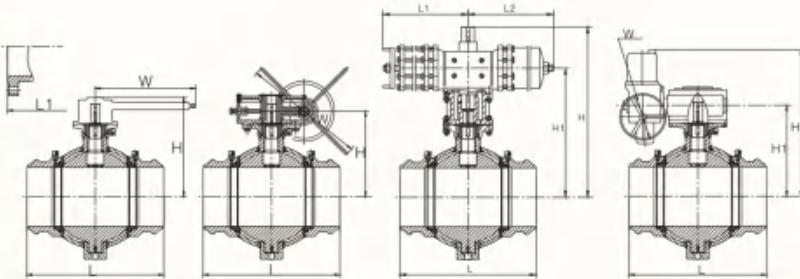
	DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600
	NPS	in	2	2½	3	4	6	8	10	12	14	16	18	20	24
法兰 Range	L	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043	
对焊 Welding	L1	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043	
手 动 Hand-Operated	H	175	191	216	-	-	-	-	-	-	-	-	-	-	
	W	650	650	750	-	-	-	-	-	-	-	-	-	-	
	kg	60	70	85	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operated	H	175	91	216	247	329	492	428	640	670	700	775	830	952	
	W	400	400	600	600	800	800	800	800	800	800	800	800	800	
	kg	65	82	100	210	500	850	1600	2300	2950	4200	5000	5600	2200	
气 动 Air-Operating	H	519	728	842	1014	1120	1124	1374	1490	1615	1760	1760	1760	-	
	L1	295	-	519	595	770	815	1004	1154	1210	1335	1410	1410	-	
	kg	90	135	155	280	510	900	1710	2350	3100	4410	5100	6100	-	
电 动 Electric Driving	H	-	-	388	488	506	591	679	813	943	973	1048	1153	-	
	W	-	-	216	247	329	392	428	640	670	700	775	830	-	
	kg	-	-	200	280	280	280	305	305	305	400	400	600	-	
型 号 Type	H	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H1	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
W	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H1	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
W	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H1	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
W	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H1	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
W	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H	-	-	-	SMC-04 SMC-00 +H8C +H8C	SMC-04 SMC-00 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-0 SMC-0 +H8C +H8C	SMC-3 SMC-3 +H8C +H8C	SMC-4 SMC-4 +H8C +H8C	SMC-5 SMC-5 +H8C +H8C					
H1	-	-	-	SMC-											



Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3, 6, 7, 8, 9)4(6)7F(Y, N, P)



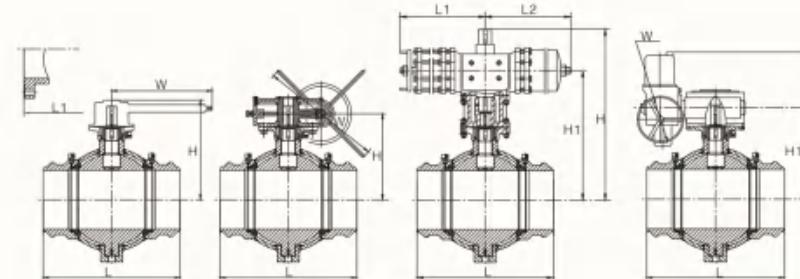
尺寸及重量 Size and weight

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	69	
对焊 Butt Welding	L	216	241	283	305	381	457	521	559	635	762	838	914	991	1143	1346	1524	1727	1930	1829	2180	2300	2400	
	H	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
法兰 Flange	L1	178	191	203	229	356	394	457	513	610	666	762	864	914	1067	1245	1372	1524	1721	1689	2100	2250	2400	
	H	107	125	152	178	300	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	230	350	400	450	700	750	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
手动 Hand-Operated	kg	23	42	50	65	70	82	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	H	-	-	-	-	-	-	337	385	414	447	510	538	585	665	730	930	990	1070	1260	1370	1480	1550	
	W	-	-	-	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800		
蜗轮蜗 杆传动 Worm Gear Operated	型号 Type	-	-	-	-	-	-	B	B	C	C	D	D	D	DA	DA	DB	DB	DC	DC	DD	DH	DH	
	kg	-	-	-	-	-	-	133	208	312	413	577	780	1028	1706	2534	3644	4986	6800	8500	11173	12300	15800	
	H	269	379	389	479	552	666	804	839	972	1127	1459	1529	1599	1645	1660	1640	1510	1610	-	-	-	-	
气动 Air-Operating	H1	174	248	258	322	395	457	595	630	728	883	1154	1224	1294	915	930	1100	1150	1250	-	-	-	-	
	L1	89	148	148	287	287	378	378	530	530	680	680	680	1455	1455	1665	1665	1960	-	-	-	-		
	L2	181	257	257	287	287	378	378	530	530	680	680	680	1455	1455	1665	1665	1960	-	-	-	-		
型 号 Type	AG09	AG13	AG13	AW13	AW13	AW17	AW17	AW17	AW20	AW20	AW28	AW28	AW28	C1-355C1-355	C2-490C2-490	C3-600	-	-	-	-	-	-	-	
	kg	40	50	72	80	110	130	180	300	350	450	610	820	1100	1900	2600	4000	5100	7200	-	-	-	-	
	H	-	-	-	-	-	-	435	480	532	600	610	670	760	763	903	982	1108	1445	1655	1954	2064	2174	2244
电动 Electric Driving	H1	-	-	-	-	-	-	215	262	315	320	360	420	510	590	630	725	835	880	970	1230	1340	1450	1520
	W	-	-	-	-	-	-	200	200	200	280	280	320	305	305	305	400	400	460	460	600	600	600	
	型号 Type	-	-	-	-	-	-	SNC-04	SNC-04	SNC-04	SNC-03	SNC-03	SNC-03	SNC-03	SNC-03	SNC-03	SNC-1	SNC-2	SNC-3	SNC-3	SNC-4	SNC-4	SNC-4	
型 号 Type	kg	-	-	-	-	-	-	145	196	310	360	475	625	880	1200	2100	2750	4230	6000	7800	9000	12500	14000	17000

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3, 6, 7, 8, 9)4(6)7F(Y, N, P)



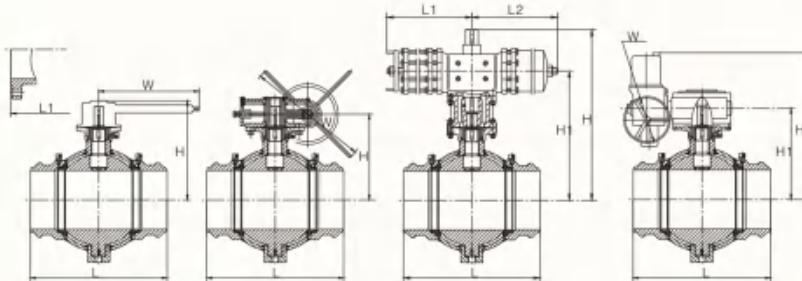
尺寸及重量 Size and weight

DN	mm	50	65	80	100	125	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	in	2	2½	3	4	5	6	8	10	12	14	16	18	20	24	26	32	36	40	42	48	56	68	
对焊 Butt Welding	L	216	241	283	305	381	457	521	559	635	762	838	914	991	1143	1346	1524	1727	2083	2050	2180	2300	2400	
	L1	216	241	283	305	381	403	502	568	648	762	838	914	991	1143	1346	1524	1727	2083	1960	2020	2250	2400	
法兰 Flange	H	107	125	152	178	300	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	230	400	400	600	750	800	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
手动 Hand-Operated	kg	32	48	65	75	82	91	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	H	-	-	-	-	-	-	278	375	460	465	510	538	660	830	880	930	990	1070	1260	1370	1480	1550	
蜗轮蜗杆传动 Worm Gear Operated	W	-	-	-	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800	800	
	型号 Type	-	-	-	-	-	-	B	B	C	C	D	D	D	DA	DB	DC	DC	DD	DD	DD	DH	DH	
kg	-	-	-	-	-	-	152	242	376	489	708	950	1247	2066	3101	4374	6050	8185	9500	13413	14200	17500	-	
气动 Air-Operated	H	269	379	452	579	595	595	736	942	994	1188	1280	1480	1554	1380	1430	1599	1790	1850	-	-	-	-	
	H1	209	248	295	322	386	386	527	698	750	883	975	1080	1154	930	980	1149	1190	1250	-	-	-	-	
L1	148	148	287	287	378	378	378	530	530	680	680	680	1455	1455	1665	1665	1950	1960	-	-	-	-	-	
	L2	181	257	287	287	378	378	378	530	530	680	680	680	1455	1455	1665	1665	1950	1960	-	-	-	-	-
型 号 Type	AG13	AG13	AW13	AW13	AW17	AW17	AW17	AW20	AW20	AW28	AW28	AW28	C1-195	C1-155	C2-490	C2-490	C2-490	C3-600	C3-400	-	-	-	-	-
	kg	49	64	70	82	112	145	220	310	395	510	752	1000	1320	2200	3200	4520	6500	9100	-	-	-	-	-
电动 Electric Driving	H	-	-	-	-	-	434	480	432	641	611	670	761	763	903	998	1108	1565	1655	2105	2245	2395	2470	
	H1	-	-	-	-	-	217	263	315	360	360	420	510	590	670	725	835	880	970	1420	1560	1710	1785	
W	-	-	-	-	-	-	200	200	200	280	280	280	305	305	305	400	460	460	460	600	600	600	600	
	型号 Type	-	-	-	-	-	SMC-04 +HBC +HBC +HBC +HBC	SMC-04 +HBC +HBC +HBC +HBC	SMC-03 +HBC +HBC +HBC +HBC	SMC-03 +HBC +HBC +HBC +HBC	SMC-00 +HBC +HBC +HBC +HBC	SMC-00 +HBC +HBC +HBC +HBC	SMC-0 +HBC +HBC +HBC +HBC	SMC-1 +HBC +HBC +HBC +HBC	SMC-2 +HBC +HBC +HBC +HBC	SMC-3 +HBC +HBC +HBC +HBC	SMC-4 +HBC +HBC +HBC +HBC	SMC-4 +HBC +HBC +HBC +HBC	SMC-4 +HBC +HBC +HBC +HBC					
kg	-	-	-	-	-	-	170	290	330	415	525	780	1200	1380	2400	3500	4630	6850	10500	11000	14000	15200	18100	

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

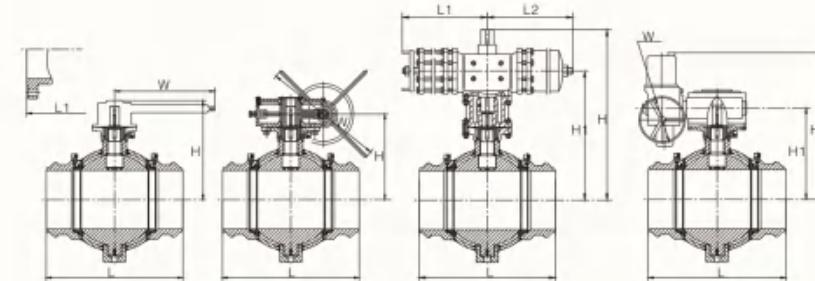
PN6.4MPa CLASS 400

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	In	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
对焊 Butt Welding	L	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2057	2400	2400	2700	
法兰 Flange	L1	292	330	356	406	495	597	673	762	826	902	978	1054	1232	1397	1651	1880	2300	2050	2180	2300	2400	
手 动 Hand-Operated	H	108	155	197	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	230	400	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	38	52	72	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operating	H	-	-	115	180	254	325	392	390	455	590	630	759	836	915	987	1212	1260	1370	1480	1590	-	
	W	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000	1000	1000	
型号 Type	-	-	B	C	C	D	D	DA	DA	DB	DC	DD	DD	DH	DH	DI	DI	DK	DK	DK	DK	-	
	kg	-	-	88	105	169	260	420	525	820	1120	1400	2400	3400	4800	7200	9600	11500	16000	18000	22000	-	
	H	269	519	636	728	839	1014	1120	1225	1675	-	1675	1945	1945	-	-	-	-	-	-	-	-	
	H1	209	295	322	386	527	696	750	883	1080	-	1060	980	960	-	-	-	-	-	-	-	-	
气 动 Air-Operating	L1	148	287	378	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	-	-	
	L2	257	287	378	378	530	530	680	680	-	680	1665	1665	-	-	-	-	-	-	-	-	-	
型号 Type	A613	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C1-355	C2-490	C2-490	-	-	-	-	-	-	-	-	
	kg	55	85	96	142	200	315	425	580	820	-	1450	2520	3800	-	-	-	-	-	-	-	-	
	H	-	-	434	480	432	640	611	671	761	763	903	998	1108	1260	1505	1954	2064	2174	2244	-	-	
电 动 Electric Driving	H1	-	-	-	217	262	360	400	434	472	510	590	630	725	835	960	1205	1230	1340	1450	1520	-	
	W	-	-	-	200	200	200	280	280	280	305	305	305	400	400	600	600	600	600	600	600	-	
型号 Type	-	-	-	-	-	SMC-04	SMC-04	SMC-03	SMC-03	SMC-00	SMC-00	SMC-0	SMC-3	SMC-3	SMC-3	SMC-4	SMC-4	SMC-5	SMC-5	SMC-5	SMC-5	SMC-5	
	kg	-	-	-	-	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	-								

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

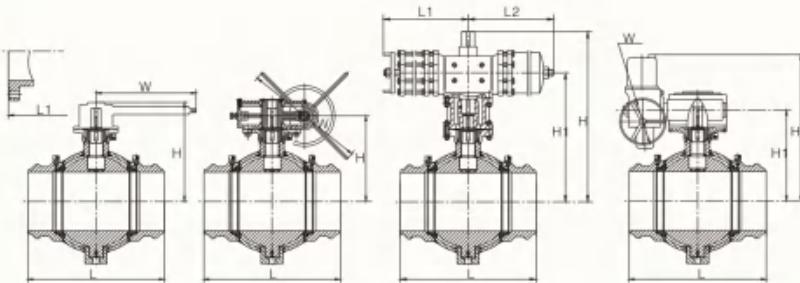
PN10.0MPa CLASS 600

DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	1050	1200	1400	1500	
NPS	In	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	28	32	36	40	42	48	56	60	
对焊 Butt Welding	L	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2100	2400	2400	2700	
法兰 Flange	L1	292	330	356	432	559	660	787	838	889	991	1092	1194	1397	1549	1778	2083	2337	2050	2180	2300	2400	
手 动 Hand-Operated	H	108	155	197	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	W	500	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	kg	45	60	80	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
蜗轮蜗杆传动 Worm Gear Operating	H	-	-	-	115	180	254	325	392	390	455	590	630	830	960	1000	1171	1250	1260	1370	1480	1550	
	W	-	-	-	600	600	800	800	800	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	
型号 Type	-	-	B	C	C	D	D	DA	DA	DB	DC	DD	DH	DH	DH	DH	DH	DH	DH	DH	DH	-	
	kg	-	-	95	116	189	296	466	597	860	1154	1568	2613	3841	5508	7597	10370	12500	17136	21000	23400	-	
	H	269	-	519	636	728	839	1014	1120	1224	1374	-	1490	1615	1760	-	-	-	-	-	-	-	-
	H1	209	-	295	479	519	595	770	815	1004	1154	-	1210	1335	1410	-	-	-	-	-	-	-	-
气 动 Air-Operating	L1	148	-	287	378	530	530	680	-	1455	1455	-	1665	1665	1960	-	-	-	-	-	-	-	-
	L2	257	-	287	378	530	530	680	-	1455	1455	-	1665	1665	1960	-	-	-	-	-	-	-	-
型号 Type	A613	-	AW13	AW13	AW17	AW20	AW20	AW28	AW28	C1-355	-	C2-490	C2-490	C3-600	-	-	-	-	-	-	-	-	-
	kg	60	-	105	112	160	220	320	470	610	890	-	1600	2700	4000	-	-	-	-	-	-	-	-
	H	-	-	-	480	532	641	651	670	761	783	943	998	1108	1238	1350	1400	1954	2064	2174	2244	-	-
电 动 Electric Driving	H1	-	-	-	-	262	360	400	474	472	510	610	670	725	835	915	1050	1100	1230	1340	1450	1520	-
	W	-	-	-	-	-	200	200	280	280	280	305	305	305	400	400	600	600	600	600	600	600	-
型号 Type	-	-	-	-	-	-	SNC-04	SNC-04	SNC-03	SNC-03	SNC-00	SNC-00	SNC-0	SNC-3	SNC-3	SNC-4	SNC-4	SNC-5	SNC-5	SNC-5	SNC-5	-	
	kg	-	-	-	-	-	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	+HBC	-							

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

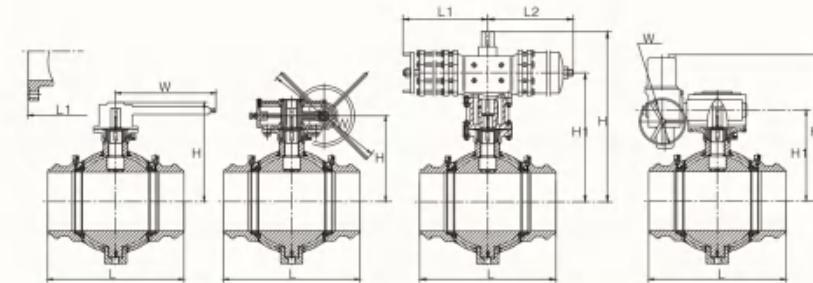
PN15.0MPa CLASS 900

	DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	750	800	900	1000	1200		
	NPS	in	2	2½	3	4	6	8	10	12	14	16	18	20	24	30	32	36	40	48		
对焊 Butt Welding	L	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1780	2050	2050	2180	2600			
法兰 Flange	L1	368	419	381	457	610	737	838	965	1029	1130	1219	1321	1549	1780	1960	2100	2376				
	H	217	241	259	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
手动 Hand-Operated	W	650	650	650	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
	kg	58	76	96	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
蜗轮蜗 杆传动	H	-	-	-	177	244	274	382	452	515	602	706	714	736	1050	1090	1150	1230	1350			
蜗轮蜗 杆传动	W	-	-	-	600	800	800	800	800	800	800	800	800	800	800	1000	1000	1000	1000			
型号 Type	A	-	-	-	B	-	C	D	D	DA	D8	DC	DD	DH	DI	DI	DK	DK	DK			
	kg	-	-	-	115	125	225	377	559	776	1124	1503	2049	3351	6008	7147	9908	11500	19000			
	H	519	-	728	842	1014	1120	1224	1374	1490	1615	1760	1760	1760	-	-	-	-	-			
	H1	295	-	519	595	770	815	1004	1154	1210	1335	1410	1410	1410	-	-	-	-	-			
气动 Air-Operating	L1	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-			
	L2	287	-	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-	-	-	-	-			
型号 Type	AW17	-	AW17	AW20	AW20	AW28	C1-355	C1-355	C2-490	C2-490	C2-490	C3-600	-	-	-	-	-	-	-			
	kg	70	-	115	125	165	240	390	620	790	1240	1700	2250	3420	-	-	-	-	-			
	H	-	-	-	480	641	651	711	811	783	963	1058	1148	1238	1744	1784	1844	1924	2044			
	H1	-	-	-	262	400	474	512	550	610	690	785	875	915	1020	1060	1120	1200	1320			
电动 Electric Driving	W	-	-	-	200	280	280	280	305	305	305	400	400	600	600	600	600	600	600			
	型号 Type	-	-	-	SMC-04 +HBC +HBC	SMC-00 +HBC +HBC	SMC-00 +HBC +HBC	SMC-0 +HBC +HBC	SMC-1 +HBC +HBC	SMC-3 +HBC +HBC	SMC-3 +HBC +HBC	SMC-4 +HBC +HBC	SMC-4 +HBC +HBC	SMC-5 +HBC +HBC								
	kg	-	-	-	128	175	265	395	635	812	1320	1750	2350	3560	4200	8100	11800	12500	20000			

Welded structure trunnion type ball valve

全焊接结构固定式球阀

W(K)Q(3、6、7、8、9)4(6)7F(Y、N、P)



尺寸及重量 Size and weight

PN25.0MPa CLASS 1500

	DN	mm	50	65	80	100	150	200	250	300	350	400	450	500	600	
	NPS	in	2	2½	3	4	6	8	10	12	14	16	18	20	24	
对焊 Butt Welding	L	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043		
法兰 Flange	L1	368	419	470	546	705	832	991	1130	1257	1384	1537	1664	2043		
	H	217	241	259	-	-	-	-	-	-	-	-	-	-		
手动 Hand-Operated	W	650	650	650	-	-	-	-	-	-	-	-	-	-		
	kg	75	82	105	-	-	-	-	-	-	-	-	-	-		
蜗轮蜗 杆传动	H	137	161	169	177	244	355	458	576	601	671	740	770	860		
蜗轮蜗 杆传动	W	600	600	600	600	800	800	800	800	800	800	800	800	800		
型号 Type	A	A	B	B	C	D	D	DA	D8	DC	DD	DH	DH	DH		
	kg	85	98	115	125	145	240	395	610	820	1250	1680	2400	3580		
	H	519	728	842	1014	1120	1224	1374	1490	1615	1760	1760	1760	-		
	H1	295	519	595	770	815	1004	1154	1210	1335	1410	1410	1410	-		
气动 Air-Operating	L1	287	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-		
	L2	287	378	530	530	680	1455	1455	1665	1665	1960	1960	1960	-		
型号 Type	AW17	AW17	AW20	AW20	AW28	AW28	C1-355	C1-355	C2-490	C2-490	C3-600	-	-	-		
	kg	95	115	120	145	180	290	420	700	890	1300	1820	2610	-		
	H	-	-	542	641	651	711	801	823	965	1058	1168	1238	-		
	H1	-	-	370	400	474	512	550	650	690	785	895	915	-		
电动 Electric Driving	W	-	-	200	280	280	305	305	305	305	400	400	600	-		
	型号 Type	-	-	SMC-04 +HBC +HBC	SMC-00 +HBC +HBC	SMC-00 +HBC +HBC	SMC-0 +HBC +HBC	SMC-1 +HBC +HBC	SMC-3 +HBC +HBC	SMC-4 +HBC +HBC	SMC-5 +HBC +HBC	SMC-5 +HBC +HBC	SMC-5 +HBC +HBC	SMC-5 +HBC +HBC	SMC-5 +HBC +HBC	
	kg	-	-	142	160	196	320	452	850	910	1420	1960	2820	-		